

Fill in this information to identify the case:

Debtor 1 TECT Aerospace Group Holdings, Inc.Debtor 2
(Spouse, if filing)

United States Bankruptcy Court for the: District of Delaware

Case number 21-10674

Official Form 410

Proof of Claim

04/19

Read the instructions before filling out this form. This form is for making a claim for payment in a bankruptcy case. Do not use this form to make a request for payment of an administrative expense. Make such a request according to 11 U.S.C. § 503.

Filers must leave out or redact information that is entitled to privacy on this form or on any attached documents. Attach redacted copies of any documents that support the claim, such as promissory notes, purchase orders, invoices, itemized statements of running accounts, contracts, judgments, mortgages, and security agreements. Do not send original documents; they may be destroyed after scanning. If the documents are not available, explain in an attachment.

A person who files a fraudulent claim could be fined up to \$500,000, imprisoned for up to 5 years, or both. 18 U.S.C. §§ 152, 157, and 3571.

Fill in all the information about the claim as of the date the case was filed. That date is on the notice of bankruptcy (Form 309) that you received.

Part 1: Identify the Claim

1. Who is the current creditor?

ASKO Processing, Inc.

Name of the current creditor (the person or entity to be paid for this claim)

Other names the creditor used with the debtor

2. Has this claim been acquired from someone else?

☒ No☐ Yes. From whom?

3. Where should notices and payments to the creditor be sent?

Where should notices to the creditor be sent?

ASKO Processing, Inc.

Name

434 N. 35th St.

Number Street

Seattle

City

WA

State

98103

ZIP Code

Contact phone 206-634-2080Contact email jerrys@askogroup.com

Where should payments to the creditor be sent? (if different)

ASKO Processing, Inc.

Name

434 N 35th St.

Number Street

Seattle

City

WA

State

98103

ZIP Code

Contact phone 206-634-2080Contact email jerrys@askogroup.com

Uniform claim identifier for electronic payments in chapter 13 (if you use one):

4. Does this claim amend one already filed?

☒ No☐ Yes. Claim number on court claims registry (if known)

Filed on

MM / DD / YYYY

5. Do you know if anyone else has filed a proof of claim for this claim?

☒ No☐ Yes. Who made the earlier filing?

Part 2: Give Information About the Claim as of the Date the Case Was Filed

6. Do you have any number you use to identify the debtor? ☐ No
☐ Yes. Last 4 digits of the debtor's account or any number you use to identify the debtor: _____

7. How much is the claim? \$ 14,357.24. Does this amount include interest or other charges?
☒ No
☐ Yes. Attach statement itemizing interest, fees, expenses, or other charges required by Bankruptcy Rule 3001(c)(2)(A).

8. What is the basis of the claim? Examples: Goods sold, money loaned, lease, services performed, personal injury or wrongful death, or credit card.
Attach redacted copies of any documents supporting the claim required by Bankruptcy Rule 3001(c).
Limit disclosing information that is entitled to privacy, such as health care information.
Metal processing to Boeing specs on parts made by TECT

9. Is all or part of the claim secured? ☒ No
☐ Yes. The claim is secured by a lien on property.
Nature of property:
☐ Real estate. If the claim is secured by the debtor's principal residence, file a *Mortgage Proof of Claim Attachment* (Official Form 410-A) with this *Proof of Claim*.
☐ Motor vehicle
☐ Other. Describe: _____
Basis for perfection: _____
Attach redacted copies of documents, if any, that show evidence of perfection of a security interest (for example, a mortgage, lien, certificate of title, financing statement, or other document that shows the lien has been filed or recorded.)
Value of property: \$ _____
Amount of the claim that is secured: \$ _____
Amount of the claim that is unsecured: \$ _____ (The sum of the secured and unsecured amounts should match the amount in line 7.)

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MAY 04 2021

KURTZMAN CARSON CONSULTANTS

Amount necessary to cure any default as of the date of the petition: \$ _____

Annual Interest Rate (when case was filed) _____ %

☐ Fixed
☐ Variable

10. Is this claim based on a lease? ☒ No
☐ Yes. Amount necessary to cure any default as of the date of the petition. \$ _____

11. Is this claim subject to a right of setoff? ☒ No
☐ Yes. Identify the property: _____

12. Is all or part of the claim entitled to priority under 11 U.S.C. § 507(a)?

☒ No

☐ Yes. Check one:

☐ Domestic support obligations (including alimony and child support) under 11 U.S.C. § 507(a)(1)(A) or (a)(1)(B).

☐ Up to \$3,025* of deposits toward purchase, lease, or rental of property or services for personal, family, or household use, 11 U.S.C. § 507(a)(7).

☐ Wages, salaries, or commissions (up to \$13,650*) earned within 180 days before the bankruptcy petition is filed or the debtor's business ends, whichever is earlier, 11 U.S.C. § 507(a)(4).

☐ Taxes or penalties owed to governmental units, 11 U.S.C. § 507(a)(8).

☐ Contributions to an employee benefit plan, 11 U.S.C. § 507(a)(5).

☐ Other. Specify subsection of 11 U.S.C. § 507(a)() that applies.

Amount entitled to priority

\$ _____

\$ _____

\$ _____

\$ _____

\$ _____

\$ _____

* Amounts are subject to adjustment on 4/01/22 and every 3 years after that for cases begun on or after the date of adjustment.

Part 3: Sign Below

The person completing this proof of claim must sign and date it. FRBP 9011(b).

If you file this claim electronically, FRBP 5005(a)(2) authorizes courts to establish local rules specifying what a signature is.

A person who files a fraudulent claim could be fined up to \$500,000, imprisoned for up to 5 years, or both, 18 U.S.C. §§ 152, 157, and 3571.

Check the appropriate box:

☐ I am the creditor.

☒ I am the creditor's attorney or authorized agent.

☐ I am the trustee, or the debtor, or their authorized agent, Bankruptcy Rule 3004.

☐ I am a guarantor, surety, endorser, or other codebtor, Bankruptcy Rule 3005.

I understand that an authorized signature on this *Proof of Claim* serves as an acknowledgment that when calculating the amount of the claim, the creditor gave the debtor credit for any payments received toward the debt.

I have examined the information in this *Proof of Claim* and have a reasonable belief that the information is true and correct.

I declare under penalty of perjury that the foregoing is true and correct.

Executed on date 04/22/2021

MM / DD / YYYY

Signature

Print the name of the person who is completing and signing this claim:

Name

Jerry

Dean

Smith

First name

Middle name

Last name

Controller

Company

ASKO Processing, Inc.

Identify the corporate servicer as the company if the authorized agent is a servicer.

Address

434 N. 35th St.

Number Street

Seattle

City

WA

98103

State

ZIP Code

Contact phone

206-634-2080

Email jerrys@askogroup.com

RECEIVED

MAY 04 2021

KURTZMAN CARSON CONSULTANTS



ASKO PROCESSING, INC.

434 NORTH 35th • SEATTLE, WASHINGTON 98103 • (206) 634-2080 • FAX (206) 634-0631

Customer Name:

ACCTS.PAYABLE DEPT.
TECT AEROSPACE
1211 OLD ALBANY ROAD
THOMASVILLE, GA 31792

Certification/Invoice: 779302

Invoice Date: 03-04-21

Order: 875069

Ship To:

TECT AEROSPACE - EVERETT
1515 75TH STREET SW
EVERETT, WA 98203-7003

Customer PO: EVT-341979

Date of Order	Ship via	Ship Date
02-01-21	AT:8 NORTH 1248	02-26-21

Quantity	Part Number - Description	Unit Price	Amount
12	65B84893-15 BEARING HOUSING JOB/LOT NUMBER: EV232319 OVERTIME	LOT	1285.00 428.00

Total: 1713.00

Terms Net 60

Suppliers of Quality Metal Finishing to the Metal
Working Industry

Remit to: Asko Processing 434 N 35th Seattle, WA 98103

1 of 1

875069
POC



TECT Aerospace, LLC.
1515 75TH STREET S.W.,
SUITE 500
EVERETT, WA 98203-7003
Contact Information:
Phone: 425-353-8080

TECT

Aerospace

Change Order

SUPPLIER:
ASKO PROCESSING INC
434 NORTH 35TH STREET
SEATTLE WA 98103
U.S.A.
Phone: 206-634-2080
Fax: 206-634-0631

Change Order Date: 2/8/2021

PURCHASE ORDER

PO Number
EVT-341979

PAGE
1 of 5

THIS PURCHASE ORDER MUST APPEAR ON ALL INVOICES, PACKING
LISTS, CARTONS, AND CORRESPONDENCE FOR THIS ORDER.

Ship To:
TECT - EVERETT
1515 75TH STREET S.W.,
SUITE 500 - DOOR M
EVERETT WA 98203-7003
U.S.A.

Bill To:
TECT AEROSPACE
ACCOUNTS PAYABLE DEPARTMENT
P.O. BOX 1278
THOMASVILLE, GA 31799
Email invoices to:
AP-Everett@tectcorp.com

Vendor Id: ASKOPROC	Order Date: 11/23/2020	Buyer: Craig Schilling
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Terms: NET 30 DAYS	Ship Via: SUPPLIER PICK UP/DELIVERY	Freight Paid: False	F.O.B.: ORIG
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Line	Order Qty	Part Number / Description	Unit Price	Ext. Price
1	12 EA	65B84893-15 BEARING HOUSING	\$ 79.25	\$951.00
<u>Release No.</u>	<u>Due Date</u>	<u>Original Quantity</u>	<u>Qty Remaining</u>	<u>Job Number/Asm/Opr</u>
1	03/03/2021	12 EA	12 EA	EV232319 / 0 / 80
OSS Quality Comments:				
<u>Op Dtl Seq</u>	<u>Op Dtl Comments</u>			
10	MUST BE A BOEING D1-4426 APPROVED SOURCE. PENETRANT INSPECT PER BAC 5423 MUST BE A BOEING D1-4426 APPROVED SOURCE. *F-17.02 - CHROMIC ACID ANODIZE CHROMIC ACID ANODIZE IN ACCORDANCE WITH BAC5019; CLASS 3. SEE SUBSTITUTION DRAWINGS 012W6100 SHT 1 OR 65-88700 SHT 1 AS APPLICABLE. THE PREFERRED OPTION IS: BORIC ACID - SULFURIC ACID ANODIZE IN ACCORDANCE WITH BAC5632, CLASS 1 RECORD METHOD USED ON CERTIFICATIONS.			

No product will be accepted more than 5 business days earlier than the Due Date without Buyers prior written approval.

Continued On Next Page

Terms and conditions specified in Form TAF-40308 Rev E and Quality Clauses Form TAF-40310 Rev. U 02/13/2020 are incorporated into and made a part of this document. The noted forms (QA Clauses and T&C's) are available from your TECT Buyer. It is the responsibility of the supplier to ensure they have the correct revision. Purchase Order shall be deemed accepted by Seller's signed order acknowledgement or Seller's failure to reject this order within 5 business days after receipt.

TECT Aerospace, LLC.
1515 75TH STREET S.W.,
SUITE 500
EVERETT, WA 98203-7003
Contact Information:
Phone: 425-353-8080

TECT

Aerospace

Change Order

SUPPLIER:
ASKO PROCESSING INC
434 NORTH 35TH STREET
SEATTLE WA 98103
U.S.A.
Phone: 206-634-2080
Fax: 206-634-0631

Change Order Date: 2/8/2021

PURCHASE ORDER

PO Number
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PAGE
2 of 5

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Ship To:
TECT - EVERETT
1515 75TH STREET S.W.,
SUITE 500 - DOOR M
EVERETT WA 98203-7003
U.S.A.

Bill To:
TECT AEROSPACE
ACCOUNTS PAYABLE DEPARTMENT
P.O. BOX 1278
THOMASVILLE, GA 31799
Email Invoices to:
AP-Everett@tectcorp.com

Vendor Id: ASKOPROC	Order Date: 11/23/2020	Buyer: Craig Schilling
Terms: NET 30 DAYS	Ship Via: SUPPLIER PICK UP/DELIVERY	Freight Paid: False
		F.O.B.: ORIG

EXCEPT WHERE NOTED BY FLAG 3.

MASK AS REQUIRED.
MUST BE A BOEING D1-4426 APPROVED SOURCE.

F-17.06 - HARD ANODIZE IN ACCORDANCE
WITH BAC 5821, CLASS I
REF FLAG 3, .002/.004 THICKNESS, WITH 63RA OR BETTER SURFACE
ROUGHNESS AFTER COATING.

SOURCE MUST HAVE A BOEING D1-4426 APPROVED QUALITY SYSTEM.

*F-20.02 - APPLY ONE COAT OF BMS 10-11,
TYPE I PRIMER IN ACCORDANCE WITH BAC 5736.
APPLY TO ALL EXTERNAL SURFACES EXCEPT THREADS
PER FLAG 4

MUST BE A BOEING D1-4426 APPROVED SOURCE.

SRF-14.9812 - SUPERSEDED - USE F-14.9812

*F-14.9812
APPLY BMS10-60; TYPE I;
GLOSS ENAMEL; COLOR BAC 702 WHITE IN
ACCORDANCE WITH BAC5845.
APPLY TO ALL EXTERNAL SURFACES EXCEPT THREADS
PER FLAG 4

RUBBER STAMP (OPTIONAL INJET) PER BAC 5307
METHOD "M", AND TECT OI 30501 AND TAF 40501

HANDLE WITH CARE,
INDIVIDUALLY PACKAGE TO PROTECT.

Continued On Next Page

TECT Aerospace, LLC.
1515 75TH STREET S.W.,
SUITE 500
EVERETT, WA 98203-7003
Contact Information:
Phone: 425-353-8080

TECT

Aerospace

Change Order

SUPPLIER:
ASKO PROCESSING INC
434 NORTH 35TH STREET
SEATTLE WA 98103
U.S.A.
Phone: 206-634-2080
Fax: 206-634-0631

Change Order Date: 2/8/2021

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PO Number
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3 of 5

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TECT - EVERETT
1515 75TH STREET S.W.,
SUITE 500 - DOOR M
EVERETT WA 98203-7003
U.S.A.

Bill To:
TECT AEROSPACE
ACCOUNTS PAYABLE DEPARTMENT
P.O. BOX 1278
THOMASVILLE, GA 31799
Email invoices to:
AP-Everett@tectcorp.com

Vendor Id: ASKOPROC	Order Date: 11/23/2020	Buyer: Craig Schilling
Terms: NET 30 DAYS	Ship Via: SUPPLIER PICK UP/DELIVERY	Freight Paid: False
		F.O.B.: ORIG

MATERIAL IS: 7075-T7351; AMS-QQ-A-250/12
MACHINED AND DEBURRED

- Line Miscellaneous Charges - PO Line(1)

Description	Amount	Tax
E- LOT CHARGE	334.00	No
E- EXPEDITE CHARGE	428.00	Yes
	<u>762.00</u>	

Process Material in Accordance with latest version of:

Object ID

65B84893 PL-C
65B84893 PSDL-A
65B84893 SHT 1-A
65B84893 SHT 2-A
AMS-QQ-A-250/12-A
BAC 5019-V

BAC 5307-AA

BAC 5423-Y

Object Description

PARTS LIST

PSDL

65B84893*1

65B84893*2

AL ALLOY 7075

ANODIZING CHROMIC - ALUMINUM

Departure: BAC5019 PSD 6-167 - -

Departure: BAC5019 REV U OPTIONAL UNTIL 3-28-2021 - V

PART MARKING

Departure: BAC5307 PSD 6-288,6-290,6-291,6-293 - -

Departure: BAC5307 PSD 6-288-291,6-293 - -

Departure: BAC5307 PSD 6-291,787 ONLY - -

Departure: BAC5307 PSD 6-317 - -

Departure: BAC5307 PSD6-288,6-290,6-291,6-292 - -

PENETRANT INSPECTION

Continued On Next Page

TECT Aerospace, LLC.
1515 75TH STREET S.W.,
SUITE 500
EVERETT, WA 98203-7003
Contact Information:
Phone: 425-353-8080

TECT

Aerospace

Change Order

SUPPLIER:
ASKO PROCESSING INC
434 NORTH 35TH STREET
SEATTLE WA 98103
U.S.A.
Phone: 206-634-2080
Fax: 206-634-0631

Change Order Date: 2/8/2021

PURCHASE ORDER

PO Number
EVT-341979

PAGE
4 of 5

THIS PURCHASE ORDER MUST APPEAR ON ALL INVOICES, PACKING
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Ship To:
TECT - EVERETT
1515 75TH STREET S.W.,
SUITE 500 - DOOR M
EVERETT WA 98203-7003
U.S.A.

Bill To:
TECT AEROSPACE
ACCOUNTS PAYABLE DEPARTMENT
P.O. BOX 1278
THOMASVILLE, GA 31799
Email invoices to:
AP-Everett@tectcorp.com

Vendor Id: ASKOPROC	Order Date: 11/23/2020	Buyer: Craig Schilling
Terms: NET 30 DAYS	Ship Via: SUPPLIER PICK UP/DELIVERY	Freight Paid: False
		F.O.B.: ORIG

BAC 5632-E

Departure: BAC 5423 REV W OPTIONAL UNTIL SEPT 9, 2020 - Y

Departure: BAC5423 PSD 6-155 - Y

Departure: BAC5423 REV W OPTIONAL - Y

Specification: BSS 7039 - C, PSD 6-4 & PSD 6-9

BORIC ACID - SULFURIC ACID ANODIZING

Departure: BAC5632 PSD

6-50,6-60,6-62,6-63,6-64,6-67,6-68,6-71,6-72,6-73,6-75 - -

BAC 5736-AA

APPLICATION OF CHEMICAL AND SOLVENT RESISTANT
FINISHES

Departure: BAC5736 PSD 6-198, 767 ONLY -

BAC 5821-F

HARD ANODIZING

BAC 5845-V

APPLICATION OF POLYURETHANE ENAMEL

Departure: BAC5845 REV U OPTIONAL UNTIL JUNE 20, 2020 - V

BAC 702-N/C

COLOR

BMS 10-11-AD, QPL A

CHEMICAL AND SOLVENT RESISTANT FINISH

Departure: BMS10-11 REV AC PER MATERIAL STORAGE TIME
AND CONTROL REQUIREMENTS DETAILED IN BMS10-11 REV AC
- AD

BMS 10-60-AA, QPL NC

ENAMEL

Departure: BMS 10-60 REV Y OPTIONAL UNTIL MAY 20, 2020 - AA

TECT OI 30501-J

PART MARKING AND IDENTIFICATION

Quality-TECT: TAF - 40501 - C

PER DWG

Site/Program: BOEING COMPANY

AirFrame: 747

Continued On Next Page

TECT Aerospace, LLC.
1515 75TH STREET S.W.,
SUITE 500
EVERETT, WA 98203-7003
Contact Information:
Phone: 425-353-8080

TECT

Aerospace

Change Order

SUPPLIER:
ASKO PROCESSING INC
434 NORTH 35TH STREET
SEATTLE WA 98103
U.S.A.
Phone: 206-634-2080
Fax: 206-634-0631

Change Order Date: 2/8/2021

PURCHASE ORDER


PO Number
EVT-341979

PAGE
5 of 5

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1515 75TH STREET S.W.,
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EVERETT WA 98203-7003
U.S.A.

Bill To:
TECT AEROSPACE
ACCOUNTS PAYABLE DEPARTMENT
P.O. BOX 1278
THOMASVILLE, GA 31799
Email invoices to:
AP-Everett@tectcorp.com

Vendor Id: ASKOPROC	Order Date: 11/23/2020	Buyer: Craig Schilling
Terms: NET 30 DAYS	Ship Via: SUPPLIER PICK UP/DELIVERY	Freight Paid: False
F.O.B.: ORIG		
<p>Processor must be, and/or use D1-4426 Approved Sources, except those sources, processes, and/or materials specified in D1-4426 Section 2.2</p> <p>TERMS ARE NET 15TH OF NEXT MO.</p>		
<p>SUPPLIER Acknowledgement We, the undersigned, acknowledge receipt of and accept this order with shipping schedule, conditions and prices as specified hereon.</p> <p>Authorized By: _____ Title: _____</p>		<p>Line(s) Subtotal: 951.00 Misc. Charge Subtotal: 762.00 \$1,713.00</p> <p> Authorized Signature</p>

PICTURE SHEET DATA LIST LIST TITLE	BOEING	CORPORATE OFFICES SEATTLE, WA 98124	EXPORT CONTROL COM	CAGE 81205	NUMBER	65B84893 SHEET DL	REV SHEET 1 OF 2
BEARING HOUSING - GROUND DOOR RELEASE, NOSE LANDING GEAR				MODEL	CONTRACT NUMBER	DATE 08-06-2014	A

FLAGNOTES AND GEOMETRY RELATED NOTES IN THIS REPORT SUPERSEDE THE DRAWING SHEET PL FOR THIS DRAWING

***** PIN/ITEM 11-653434 *****

REVISIONS

REV	REVISION DESCRIPTION	APPROVED DATE	CHANGE NUMBER	PHASE	CLASS
A	(ELR E77920) UPDATED FLAGNOTE 6 TO ADD OPTIONAL SEALANT. REASON: PROCUREMENT ISSUE. NEWT COMPLIES WITH MATERIALS AND PROCESSES GENERAL CRITERIA. NFLAM COMPLIES WITH FLAMMABILITY GENERAL CRITERIA. PROD INFO: AIRPLANES/PARTS SATISFACTORY. C/W: F. THOMAS (PROJECT).	08-06-2014	PRR 95000-2347 JUL2014	NA	

***** FLAGNOTES *****

FLAG NOTE NUMBER TITLE DESCRIPTION

- 1 FLAGNOTE DATUM TARGET DIMENSIONS ONLY, GENERAL DRAWING TOLERANCES DO NOT APPLY
- 2 FLAGNOTE HARD ANODIZED RUNOUT AREA
- 3 FLAGNOTE F-17.06 .002-.004 INCH THICKNESS. 32 MICROINCH MACHINE FINISH PRIOR TO COATING. 63 MICROINCH MACHINE FINISH AFTER COATING
- 4 FLAGNOTE OMIT F-20.02 AND SRF-14.9812
- 5 FLAGNOTE ROLLER SWAGE SLEEVE PER BAC5435, F-20.06
- 6 PROCESS SPECIFICATION FILL GAP WITH DOW CORNING Q3-0121 SEALANT PER BAC 5000 OR OPTIONAL GENERAL ELECTRIC RTV 102 SEALANT PER BAC 5000.

(CONTINUED ON NEXT PAGE)

BOEING PROPRIETARY - SEE STANDARD NOTES FOR RESTRICTIONS ON DATA USE OR DISCLOSURE

ORIGINAL
DO NOT REMOVE

DO NOT COPY CONTROLLED DOCUMENT Expires Upon Job Completion		
Work Order	Date	Stamp



ASKO PROCESSING, INC.

434 NORTH 35th • SEATTLE, WASHINGTON 98103 • (206) 634-2080 • FAX (206) 634-0631

Customer Name:

ACCTS. PAYABLE DEPT.
TECT AEROSPACE
1211 OLD ALBANY ROAD
THOMASVILLE, GA 31792

Certification/Invoice: 779630

Invoice Date: 03-11-21

Order: 875068

Customer PO: EVT-343483

Ship To:

TECT AEROSPACE - EVERETT
1515 75TH STREET SW
EVERETT, WA 98203-7003

<u>Date of Order</u>	<u>Ship via</u>	<u>Ship Date</u>
02-01-21	AT:8 NORTH 1248	03-05-21

<u>Quantity</u>	<u>Part Number - Description</u>	<u>Unit Price</u>	<u>Amount</u>
11	257T4327-1 OUTER CYLINDER JOB/LOT NUMBER: EV235076	187.6000	2063.60

Total: 2063.60

Terms Net 60

Suppliers of Quality Metal Finishing to the Metal
Working Industry

Remit to: Asko Processing 434 N 35th Seattle, WA 98103

1 of 1

875068



TECT Aerospace, LLC.
1515 75TH STREET S.W.,
SUITE 500
EVERETT, WA 98203-7003

Contact Information:
Phone: 425-353-8080

TECT

Aerospace

New Order

SUPPLIER:
ASKO PROCESSING INC
434 NORTH 35TH STREET
SEATTLE WA 98103
U.S.A.
Phone: 206-634-2080
Fax: 206-634-0631

PURCHASE ORDER

PO Number
EVT-343483

PAGE
1 of 4

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Ship To:

TECT - EVERETT
1515 75TH STREET S.W.,
SUITE 500 - DOOR M
EVERETT WA 98203-7003
U.S.A.

Bill To:

TECT AEROSPACE
ACCOUNTS PAYABLE DEPARTMENT
P.O. BOX 1278
THOMASVILLE, GA 31799

Email Invoices to:

AP-Everett@tectcorp.com

Vendor Id: ASKOPROC	Order Date: 01/28/2021	Buyer: Craig Schilling
Terms: NET 30 DAYS	Ship Via: SUPPLIER PICK UP/DELIVERY	Freight Paid: False
		F.O.B.: ORIG

Line	Order Qty	Part Number / Description	Unit Price	Ext. Price
1	11 EA	257T4327-1 OUTER CYLINDER	\$170.77	\$1,871.87
Release No.	Due Date	Original Quantity	Qty Remaining	Job Number/Asm/Qtr
1	03/08/2021	11 EA	11 EA	EV235076 / 0780
OSS Quality Comments:				
Op Dtl Seq	Op Dtl Comments	ASKO RECEIVING REPORT		
10	MUST BE A BOEING D1-4426 APPROVED SOURCE	HOW REV'D	REV'D BY	
	MAG INSPECT PER BAC 5424 CL B	LOCATION	W/H LOCATION	
	MATERIAL IS: 15-5-150/170 KSI PER AMS 5659	HOW PACKED		
Op Dtl Seq	Op Dtl Comments	NBR OF CONTAINERS	CONT. DESC	
20	MUST BE A BOEING D1-4426 APPROVED SOURCE	NBR OF GAUGES	DESC	
	F-17.25 PASSIVATE PER BAC 5625; METHOD II.	PAINT	OTHER	
	(REF F-17.25 SUPERSEDES F-17.09 (CANCELLED))	SPECIAL PROTECTORS		
	ALL OVER. NOTE: FL #3 AREA WILL REMAIN AS PASSIVATED & NO			
	FINISH (F17.25); ALL OTHER SURFACES PLATED AND/OR PAINTED.			
	HANDLE WITH WHITE GLOVES.			
Op Dtl Seq	Op Dtl Comments			
30	F15.03 CHROMIUM PLATE PER QQ-C-320; CL2A PER FL #2.; INTERIOR			

No product will be accepted more than 5 business days earlier than the Due Date without Buyers prior written approval.

Continued On Next Page

Terms and conditions specified in Form TAF-40308 Rev E and Quality Clauses Form TAF-40310 Rev. U 02/13/2020 are incorporated into and made a part of this document. The noted forms (QA Clauses and T&C's) are available from your TECT Buyer. It is the responsibility of the supplier to ensure they have the correct revision. Purchase Order shall be deemed accepted by Seller's signed order acknowledgement or Seller's failure to reject this order within 5 business days after receipt.

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1515 75TH STREET S.W.,
SUITE 500
EVERETT, WA 98203-7003
Contact Information:
Phone: 425-353-8080



Aerospace New Order

SUPPLIER:
ASKO PROCESSING INC
434 NORTH 35TH STREET
SEATTLE WA 98103
U.S.A.
Phone: 206-634-2080
Fax: 206-634-0631

PURCHASE ORDER

PO Number
EVT-343483

PAGE
2 of 4

THIS PURCHASE ORDER MUST APPEAR ON ALL INVOICES, PACKING
LISTS, CARTONS, AND CORRESPONDENCE FOR THIS ORDER.

Ship To:
TECT - EVERETT
1515 75TH STREET S.W.,
SUITE 500 - DOOR M
EVERETT WA 98203-7003
U.S.A.

Bill To:
TECT AEROSPACE
ACCOUNTS PAYABLE DEPARTMENT
P.O. BOX 1278
THOMASVILLE, GA 31799
Email invoices to:
AP-Everett@tectcorp.com

Vendor Id: ASKOPROC	Order Date: 01/28/2021	Buyer: Craig Schilling
Terms: NET 30 DAYS	Ship Via: SUPPLIER PICK UP/DELIVERY	Freight Paid: False
		F.O.B.: ORIG

SURFACE ONLY AND THICKNESS TO BE .0005/.0010 PER SIDE. MAINTAIN
I.D.'S .81 DIM FROM E.O.P. AND .72/.80 DIM FROM OPP E.O.P. FREE
OF PLATE (NOTE 2.885/2.890 DIA HELD TO 2.887/2.889 DIA AND
2.870/2.885 DIA. HELD TO 2.876/2.878 DIA) PREPLATE BAKE FOR
3 HRS MIN AT 375 +/- 25 DEG FOR STRESS RELIEF / POST PLATE BAKE
FOR 4 HRS MIN AT 375 +/- 25 DEG FOR HYDROGEN EMBRITTLEMENT
RELIEF.

Op Dtl Seq Op Dtl Comments

40 F-15.06; CADMIUM PLATE PER AMS-QQ-P-416; TYPE II CL 2
(.0003/.0005/SIDE)
PER FL #1. PLATE 2.887/2.889 I.D. (2.885/2.890 DIA HELD FOR
TOOLING; PLATE) BY .72/.80 DIM FROM E.O.P ONLY AND CHROMATE
TREAT. CAUTION: PLATE MUST BE EVENLY
DISTRIBUTED; CYLINDRICITY/.003/R & CONC/.005/O.D.
NOTE STRESS RELIEF NOT REQ'D AT
THIS TIME.
POST PLATE BAKE FOR HYDROGEN EMBRITTLEMENT AT 375 +/- 25 DEG
MIN FOR 8 HRS. MIN WITHIN 4 HOURS OF PLATING
CHROMATE TREAT PER QQ-P-416.
PACKAGE TO PROTECT

Op Dtl Seq Op Dtl Comments

50 MUST BE A BOEING D1-4426 APPROVED SOURCE.

MAG INSPECT PER BAC 5424 CL B
PACKAGE TO PROTECT

Op Dtl Seq Op Dtl Comments

60 MUST BE A BOEING D1-4426 APPROVED SOURCE.

F-20.02 APPLY ONE COAT OF BMS 10-11; TYPE I PRIMER
PER BAC 5736.
EXTERIOR ONLY - NO PRIME ALLOWED ON ANY I.D.

Op Dtl Seq Op Dtl Comments

70 F-21.02; APPLY BMS 10-11; TYPE II; COLOR BAC 707 GRAY GLOSS

Continued On Next Page

TECT Aerospace, LLC.
1515 75TH STREET S.W.,
SUITE 500
EVERETT, WA 98203-7003
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Phone: 425-353-8080

TECT

Aerospace

New Order

SUPPLIER:
ASKO PROCESSING INC
434 NORTH 35TH STREET
SEATTLE WA 98103
U.S.A.
Phone: 206-634-2080
Fax: 206-634-0631

PURCHASE ORDER

PO Number
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PAGE
3 of 4

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P.O. BOX 1278
THOMASVILLE, GA 31799
Email invoices to:
AP-Everett@tectcorp.com

Vendor Id: ASKOPROC	Order Date: 01/28/2021	Buyer: Craig Schilling
Terms: NET 30 DAYS	Ship Via: SUPPLIER PICK UP/DELIVERY	Freight Paid: False
		F.O.B.: ORIG

ENAMEL PER BAC5736.
EXTERIOR ONLY - NO ENAMEL ALLOWED ON ANY I.D.

Process Material In Accordance with latest version of:

Object ID	Object Description
257T4327 PL-N/C	257T4327*PL Adv Chng Ntc-ADCN: 257T4327 PL ADCN 1-3 - N/C Adv Chng Ntc-ADCN: 257T4327 PL ADCN 4 - N/C
257T4327 PSDL-N/C	257T4327*PSDL
257T4327 SHT 1-A	257T4327*1 Adv Chng Ntc-ADCN: 257T4327 SHT 1 ADCN 1 - A
AMS 5659-S	STEEL, CORROSION RESISTANT- BARS, WIRE, FORGINGS, RINGS, AND EXTRUSIONS- 15 CR-4.5NI-0.30(CB-TA)-3.5CU- CONSUMABLE REMELTED- PRECIPITATION HARDENABLE
AMS-QQ-C-320-B	CHROMIUM PLATING (ELECTRO-DEPOSITED)
AMS-QQ-P-416-E	PLATING- CADMIUM (ELECTRO-DEPOSITED)
BAC 5424-U	MAGNETIC PARTICLE INSPECTION Departure: BAC5424 PSD 6-40 - - Specification: BSS 7040 - B Specification: BSS 7040 - C
BAC 5625-F	SURFACE TREATMENTS FOR FERROUS ALLOYS Departure: BAC 5625 Rev E OPTIONAL UNTIL 1-13-2020 - F Departure: BAC5625 PSD 6-67 - -
BAC 5736-AA	APPLICATION OF CHEMICAL AND SOLVENT RESISTANT FINISHES Departure: BAC5736 PSD 6-198, 767 ONLY -
BAC 707-N/C	COLOR
BMS 10-11-AD, QPL NC	CHEMICAL AND SOLVENT RESISTANT FINISH

Continued On Next Page

TECT Aerospace, LLC.
1515 75TH STREET S.W.,
SUITE 500
EVERETT, WA 98203-7003
Contact Information:
Phone: 425-353-8080

TECT

Aerospace

New Order

SUPPLIER:
ASKO PROCESSING INC
434 NORTH 35TH STREET
SEATTLE WA 98103
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Phone: 206-634-2080
Fax: 206-634-0631

PURCHASE ORDER

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4 of 4

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1515 75TH STREET S.W.,
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EVERETT WA 98203-7003
U.S.A.

Bill To:
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ACCOUNTS PAYABLE DEPARTMENT
P.O. BOX 1278
THOMASVILLE, GA 31799
Email invoices to:
AP-Everett@tectcorp.com

Vendor Id: ASKOPROC	Order Date: 01/28/2021	Buyer: Craig Schilling
Terms: NET 30 DAYS	Ship Via: SUPPLIER PICK UP/DELIVERY	Freight Paid: False
		F.O.B.: ORIG

Departure: BMS10-11 REV AC PER MATERIAL STORAGE TIME
AND CONTROL REQUIREMENTS DETAILED IN BMS10-11 REV AC
- AD

Program: Boeing Commercial

Site/Program: BOEING COMPANY **AirFrame:** 767

**Processor must be, and/or use D1-4426 Approved Sources, except those
sources, processes, and/or materials specified in D1-4426 Section 2.2**

TERMS ARE NET 15TH OF NEXT MO.

SUPPLIER Acknowledgement

We, the undersigned, acknowledge receipt of and accept this order with
shipping schedule, conditions and prices as specified hereon

Authorized By: _____

Title: _____

Line(s) Subtotal: 1,871.87
Misc. Charge Subtotal: 0.00

Total: **\$1,871.87**



Authorized Signature

PICTURE SHEET DATA LIST	BOEING	CORPORATE OFFICES SEATTLE, WA 98124	EXPORT CONTROL COV.	CAGE 81205	NUMBER	257T4327 SHEET D1	REV SHEET OF 2
LAST TITLE				MODEL	CONTRACT NUMBER	DATE	05-11-2006

OUTER CYLINDER SPRING CARTRIDGE NOSE WHEEL STEERING.

FLAGNOTES AND GEOMETRY RELATED NOTES IN THIS REPORT SUPERSEDE THE DRAWING SHEET PL FOR THIS DRAWING

PIN/ITEM 2574-1600

REV
F-15.06
15.06

(2)

CONTROLLED RELEASE DOCUMENT for JOB - EV235076 - of 4
ISSUE DATE: 01/15/2021 - EXPIRATION DATE: at Job Completion



ASKO PROCESSING, INC.

434 NORTH 35th • SEATTLE, WASHINGTON 98103 • (206) 634-2080 • FAX (206) 634-0631

Customer Name:

ACCTS.PAYABLE DEPT.
TECT AEROSPACE
1211 OLD ALBANY ROAD
THOMASVILLE, GA 31792

Certification/Invoice: 779924

Invoice Date: 03-18-21

Order: 875056

Ship To:

TECT AEROSPACE - EVERETT
1515 75TH STREET SW
EVERETT, WA 98203-7003

Customer PO: EVT-343496

Date of Order	Ship via	Ship Date
02-01-21	AT:8 NORTH 1248	03-12-21

Quantity	Part Number - Description	Unit Price	Amount
48	6-60428-8 FORK ASSY JOB/LOT NUMBER: EV231265	33.4600	1606.08

Total: 1606.08

Terms Net 60

Suppliers of Quality Metal Finishing to the Metal
Working Industry

Remit to: Asko Processing 434 N 35th Seattle, WA 98103

1 of 1

875056

ASKO PROC. INC.

2021 JAN 29 PM 1:51

TECT Aerospace, LLC.
1515 75TH STREET S.W.,
SUITE 500
EVERETT, WA 98203-7003
Contact Information:
Phone: 425-353-8080

TECT

Aerospace

New Order

SUPPLIER:
ASKO PROCESSING INC
434 NORTH 35TH STREET
SEATTLE WA 98103
U.S.A.
Phone: 206-634-2080
Fax: 206-634-0631

ASKO RECEIVING REPORT
HOW REV'D CT REV'D BY SC
LOCATION 2 W/H LOCATION
HOW PACKED covered w/ box
NBR OF CONTAINERS 1 CONT. DESC Box
NBR OF GAUGES 1 DESC
PAINT OTHER
SPECIAL PROTECTORS

PURCHASE ORDER

PO Number
EVT-343496

PAGE
1 of 4

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TECT - EVERETT
1515 75TH STREET S.W.,
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EVERETT WA 98203-7003
U.S.A.

Bill To:

TECT AEROSPACE
ACCOUNTS PAYABLE DEPARTMENT
P.O. BOX 1278
THOMASVILLE, GA 31799

Email invoices to:

AP-Everett@tectcorp.com

Vendor Id: ASKOPROC	Order Date: 01/29/2021	Buyer: Craig Schilling
Terms: NET 30 DAYS	Ship Via: SUPPLIER PICK UP/DELIVERY	Freight Paid: False
		F.O.B.: ORIG

Line	Order Qty	Part Number / Description	Unit Price	Ext. Price
1	48 EA	6-60428-8 FORK ASSY	\$ 33.46	\$1,606.08
<p>Release No. Due Date Original Quantity Qty Remaining Job Number/Asm/Opr</p> <p>1 03/15/2021 48 EA 48 EA EV231265 / 0 / 378</p> <p>SCREENED BY:</p> <p>OSS Quality Comments:</p> <p>Op Dtl Seq Op Dtl Comments</p> <p>10 THE -9 FORKS ARE MADE AS PART OF THIS ASSEMBLY JOB. NOTE -9 SIMILAR TO -7 EXCEPT F-15.23 CAD PLATE (.0002/.0004/SIDE) CHANGED TO F-15.41(.0003/.0005 THICK).</p> <p>MUST BE A BOEING D1-4426 APPROVED SOURCE.</p> <p>NITAL ETCH INSPECT PER BAC 5436</p> <p>BAC5440 REQ'D NITAL ETCH IN CARBURIZED AREAS IN CLEVIS SURFACES; SEE FL 12 & 7</p> <p>MATERIAL IS: 9310 PER AMS6265; A78 CASE ROCKWELL WITH 150/190 KSI CORE STRENGTH.</p> <p>NOTE: PARTS MUST BE RETURNED IN BUBBLE WRAP OR BUBBLE BAGS JUST AS THEY WERE DELIVERED!</p>				

No product will be accepted more than 5 business days earlier than the Due Date without Buyers prior written approval.

Continued On Next Page

Terms and conditions specified in Form TAF-40308 Rev E and Quality Clauses Form TAF-40310 Rev. U 02/13/2020 are incorporated into and made a part of this document. The noted forms (QA Clauses and T&C's) are available from your TECT Buyer. It is the responsibility of the supplier to ensure they have the correct revision. Purchase Order shall be deemed accepted by Seller's signed order acknowledgement or Seller's failure to reject this order within 5 business days after receipt.

TECT Aerospace, LLC.
1515 75TH STREET S.W.,
SUITE 500
EVERETT, WA 98203-7003
Contact Information:
Phone: 425-353-8080

TECT

Aerospace

New Order

SUPPLIER:
ASKO PROCESSING INC
434 NORTH 35TH STREET
SEATTLE WA 98103
U.S.A.
Phone: 206-634-2080
Fax: 206-634-0631

PURCHASE ORDER

PO Number
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THOMASVILLE, GA 31799
Email invoices to:
AP-Everett@tectcorp.com

Vendor Id: ASKOPROC	Order Date: 01/29/2021	Buyer: Craig Schilling
Terms: NET 30 DAYS	Ship Via: SUPPLIER PICK UP/DELIVERY	Freight Paid: False
		F.O.B.: ORIG

Op Dtl Seq **Op Dtl Comments**
20 HYDROGEN EMBRITTLEMENT RELIEF BAKE AT 275 +/- 25 F FOR 5 HRS
MINIMUM WITHIN 8 HOURS AFTER NITAL ETCH INSPECTION.
(NOTE: TO MEET REQ'MTS OF BOTH HYDROGEN EMBRITTLEMENT BAKE
AND PRE-CAD PLATE STRESS RELIEVE)

Op Dtl Seq **Op Dtl Comments**
30 F-15.41/CADMIUM PLATE (0.0003 TO 0.0005 INCH) IN ACCORDANCE
WITH QQ-P-416, TYPE II, CLASS 2 OR BAC 5701, TYPE II, CLASS 2
AND BAKE 5 TO 8 HOURS AT 275 +/- 25F. NOTCHED TENSILE
TESTS FOR HYDROGEN EMBRITTLEMENT RELIEF ARE NOT REQUIRED.
✓ OMIT PLATE ON SURFACES NOTED BY FL 10 AND .7498/.7503 BORES. ✓

NOTE CLEVIS SURFACES HAVE BEEN CARBURIZED. ✓
PRE-PLATE STRESS RELIEVE BAKE AT 275 +/- 25 DEG F FOR
(5) HRS MIN. (PERFORMED IN PREVIOUS OPERATION).

Op Dtl Seq **Op Dtl Comments**
40 MUST BE A BOEING D1-4426 APPROVED SOURCE.

MAG INSPECT PER BAC 5424 CL B
OIL TO PROTECT; PACKAGE TO PROTECT ✓

Op Dtl Seq **Op Dtl Comments**
50 REF FLAG 10: ✓
APPLY BMS 3-8 SOLID FILM DRY LUBRICANT IN ACCORDANCE WITH
BAC5811 TYPE VIII. COATING THICKNESS TO BE .0003/.0005 INCHES. ✓

✓ NOTE: MEASUREMENT OF CLEVIS AFTER DRY FILM APPLICATION TO BE
.3194/.3208; PACKAGE TO PROTECT

✓ 100% VERIFY THAT A .3194 MINIMUM PIN WILL PASS THRU THE ENTIRE SLOT.
PRIOR REJECTIONS FOR BINDING AT INSTALLATION.

WRAP INDIVIDUALLY IN BUBBLE WRAP OR EQUIVALENT. ✓

*Phosphate
prep.*

Continued On Next Page

TECT Aerospace, LLC.
1515 75TH STREET S.W.,
SUITE 500
EVERETT, WA 98203-7003
Contact Information:
Phone: 425-353-8080

TECT

Aerospace

New Order

SUPPLIER:
ASKO PROCESSING INC
434 NORTH 35TH STREET
SEATTLE WA 98103
U.S.A.
Phone: 206-634-2080
Fax: 206-634-0631

PURCHASE ORDER

PO Number
EVT-343496

PAGE
3 of 4

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1515 75TH STREET S,W,
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EVERETT WA 98203-7003
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P.O. BOX 1278
THOMASVILLE, GA 31799
Email Invoices to:
AP-Everett@tectcorp.com

Vendor Id: ASKOPROC	Order Date: 01/29/2021	Buyer: Craig Schilling
Terms: NET 30 DAYS	Ship Via: SUPPLIER PICK UP/DELIVERY	Freight Paid: False
		F.O.B.: ORIG

Process Material in Accordance with latest version of:

<u>Object ID</u>	<u>Object Description</u>
6-60428 PSDL-A	6-60428*PSDL
6-60428 SHT 3-N/C	6-60428*3
6-60428-8 PL-A	6-60428-8*PL
6-60428-9 PL-A	6-60428-9*PL
AMS 6265-M	STEEL, BARS, FORGINGS, AND TUBING (SAE 9310)
AMS-QQ-P-416-E	PLATING- CADMIUM (ELECTRO-DEPOSITED)
BAC 5424-U	MAGNETIC PARTICLE INSPECTION <i>Departure: BAC5424 PSD 6-40 - -</i> <i>Specification: BSS 7040 - B</i> <i>Specification: BSS 7040 - C</i>
BAC 5436-G	ETCH INSPECTION AT GROUND OR MACHINED STEEL PARTS <i>Departure: BAC5436 PSD 6-71 - -</i>
BAC 5440-L	HOLE PREPARATION, MACHINING, AND GRINDING OF STEELS
BAC 5811-V, QPL NC	APPLICATION OF BONDED SOLID FILM LUBRICANTS TYPE VIII ONLY PSD 6-37 <i>Departure: BAC 5811 PSD 6-36, 6-37, 6-38 - -</i> <i>Departure: BAC5811 PSD 6-40 - -</i> <i>Departure: BAC5811 PSD 6-41 - -</i>
BMS 3-8-F,QPLA	SOLID FILM LUBRICANT, LIQUID DISPERSED

Program: Boeing Commercial

Site/Program: BOEING COMPANY

AirFrame: 737

Continued On Next Page

TECT Aerospace, LLC.
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AP-Everett@tectcorp.com

Vendor Id: ASKOPROC Order Date: 01/29/2021 Buyer: Craig Schilling

Terms: NET 30 DAYS Ship Via: SUPPLIER PICK UP/DELIVERY Freight Paid: False F.O.B.: ORIG

Processor must be, and/or use D1-4426 Approved Sources, except those
sources, processes, and/or materials specified in D1-4426 Section 2.2

TERMS ARE NET 15TH OF NEXT MO.

SUPPLIER Acknowledgement

We, the undersigned, acknowledge receipt of and accept this order with
shipping schedule, conditions and prices as specified herein

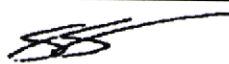
Authorized By: _____

Title: _____

Line(s) Subtotal: 1,606.08

Misc. Charge Subtotal: 0.00

Total: \$1,606.08


Authorized Signature

PICTURE SHEET DATA LIST LIST TITLE	BOEING	CORPORATE OFFICES SEATTLE, WA 98124	EXPORT CONTROL COM	CAGE 81205	NUMBER	6-60428 SHEET DL	REV SHEET OF 2
FORK ASSEMBLY SWIVEL JOINT ALLECON CONTROL				MODEL	CONTRACT NUMBER	DATE 07-11-2018	A

FLAGNOTES AND GEOMETRY RELATED NOTES IN THIS REPORT SUPERSEDE THE DRAWING SHEET PL FOR THIS DRAWING

PTN/ITEM 2511-8150

REV	REVISION DESCRIPTION	APPROVED DATE	CHANGE NUMBER	PHASE	CLASS
-----	-------------------------	------------------	------------------	-------	-------

A	LCMEY042925: ADDED FLAG NOTE 10, 11 AND 12. REASON: NEW SURFACE FINISH. PROD INFO: AIRPLANES/PARTS MUST COMPLY. NO RETEST OR REWORK REQUIRED. NEG INFO: 53/A, S. NEYLAND, 425-965-2153.	07-11-2018	LCCME	YN042925	
---	--	------------	-------	----------	--

NA

FLAG NOTE NUMBER	TITLE	DESCRIPTION	FLAGNOTES
------------------------	-------	-------------	-----------

00 LIMITED
APPLICABILITY

LIMITED. SEE ASSEMBLY BREAKDOWN LIST FOR RELEASE.

3 FLAGNOTE

SOL-D FILM DRY LUBRICANT PER ENS3-8 CLASS A PER BAC5811 METHOD 3

4 FLAGNOTE

FOR 4620 -- CASE HARDEN .015 DEEP MIN. NOTED SURFACES ONLY. CASE ROCKWELL A 80 MIN. CORE STRENGTH
150-210 KSI PER BAC5618 FOR P310 - CARBURIZE PER BAC5618 .015 DEEP MIN. NOTED SURFACES ONLY. CASE
ROCKWELL A 80 MIN. CORE STRENGTH 150-190 KSI.

5 FLAGNOTE

OPTIONAL - OMIT CARBURIZATION OR CASE HARDENING IN RADII TO DEPTH SHOWN.

6 FLAGNOTE

INSTALL. BEARING WITH BMS5-95 SEALANT AND ROLLER SWAGE PER BAC5435

7 FLAGNOTE

GRIND PER BAC5440

(CONTINUED ON NEXT PAGE)

BOEING PROPRIETARY - SEE STANDARD NOTES FOR RESTRICTIONS ON DATA USE OR DISCLOSURE

PICTURE SHEET DATA LIST	BOEING	CORPORATE OFFICES SEATTLE, WA 98124	EXPORT CONTROL COM	CAGE 81205	NUMBER	6-60428 SHEET DL	REV SHEET 2 OF 2
WORK ASSEMBLY SHIVEL JOINT ALLISON CONTROL					MODEL	CONTRACT NUMBER	DATE 07-11-2018

(CONTINUED FROM PRECEDING PAGE)

FLAG
NOTE
NUMBER

TITLE

DESCRIPTION

- 9 FLAGNOTE TOUCH UP OF PLATING AFTER BEARING INSTALLATION NOT REQUIRED
- 10 FLAGNOTE APPLY BKS3-8 SOLID FILM LUBRICANT IN ACCORDANCE WITH BACS811 TYPE VII. COATING THICKNESS TO BE .0003 TO .0005 INCHES.
- 11 FLAGNOTE 32 SURFACE FINISH IN THIS AREA.
- 12 FLAGNOTE CARBURIZE NOTED SURFACES.
- * * * * * . . . GEOMETRY RELATED NOTES . . . * * * * *
- TITLE DESCRIPTION
- GENERAL NOTE 2 SEE SHT. 1 FOR NOTES, APPLICATION BLOCK, AND LIST OF MATERIAL FOR 367-80, KC-135, 720 AND 707 EFF. 1-6101, 7001-8204, 8220 8550, 8580-8599.
- GENERAL NOTE 4 BEARING INSTL PER BACS435.
- GENERAL NOTE 5 250 SURFACE FINISH ALL MACHINE SURFACES EXCEPT AS NOTED
- GENERAL NOTE 7 2511-4300, 51214, 51245, 14-110031, 14-123200.

* * * * * . . . STANDARD NOTES . . . * * * * *

NOTICE - THE INFORMATION CONTAINED HEREIN IS PROPRIETARY TO THE BOEING COMPANY AND SHALL NOT BE REPRODUCED OR DISCLOSED IN WHOLE OR IN PART OR USED FOR ANY PURPOSE EXCEPT WHEN SUCH USER POSSESSES DIRECT, WRITTEN AUTHORIZATION FROM THE BOEING COMPANY.

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES

DIMENSIONS AND SURFACE TEXTURE DESIGNATIONS APPLY BEFORE PLATING OR SURFACE FINISH COATING UNLESS OTHERWISE NOTED.



ASKO PROCESSING, INC.

434 NORTH 35th • SEATTLE, WASHINGTON 98103 • (206) 634-2080 • FAX (206) 634-0631

Customer Name:

ACCTS.PAYABLE DEPT.
TECT AEROSPACE
1211 OLD ALBANY ROAD
THOMASVILLE, GA 31792

Certification/Invoice: 779925

Invoice Date: 03-18-21

Order: 875835

Customer PO: EVT-343822

Ship To:

TECT AEROSPACE - EVERETT
1515 75TH STREET SW
EVERETT, WA 98203-7003

Date of Order	Ship via	Ship Date
02-18-21	AT:8 NORTH 1248	03-12-21

Quantity	Part Number - Description	Unit Price	Amount
48	6-60428-8 FORK ASSY JOB/LOT NUMBER: EV231267	33.4600	1606.08

Total: 1606.08

Terms Net 60

Suppliers of Quality Metal Finishing to the Metal
Working Industry

Remit to: Asko Processing 434 N 35th Seattle, WA 98103

1 of 1

875835

ASKO PROCESSING INC.

2021 FEB 17 PM 2:48

TECT Aerospace, LLC.
1515 75TH STREET S.W.,
SUITE 500
EVERETT, WA 98203-7003
Contact Information:
Phone: 425-353-8080

TECT

Aerospace

New Order

SUPPLIER:
ASKO PROCESSING INC
434 NORTH 35TH STREET
SEATTLE WA 98103
U.S.A.
Phone: 206-634-2080
Fax: 206-634-0631

ASKO RECEIVING REPORT
HOW REV'D ET REV'D BY SC
LOCATION B W/H LOCATION -
HOW PACKED Roll WED
NBR OF CONTAINERS 1 CONT. DESC Box
NBR OF GAUGES DESC
PAINT OTHER
SPECIAL PROTECTORS -

PURCHASE ORDER

PO Number
EVT-343822

PAGE
1 of 4

THIS PURCHASE ORDER MUST APPEAR ON ALL INVOICES, PACKING
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Ship To:

TECT - EVERETT
1515 75TH STREET S.W.,
SUITE 500 - DOOR M
EVERETT WA 98203-7003
U.S.A.

Bill To:

TECT AEROSPACE
ACCOUNTS PAYABLE DEPARTMENT
P.O. BOX 1278
THOMASVILLE, GA 31799

Email invoices to:

AP-Everett@tectcorp.com

Vendor Id: ASKOPROC	Order Date: 02/15/2021	Buyer: Craig Schilling
Terms: NET 30 DAYS	Ship Via: SUPPLIER PICK UP/DELIVERY	Freight Paid: False
		F.O.B.: ORIG

Line	Order Qty	Part Number / Description	Unit Price	Ext. Price
1	48 EA	6-60428-8 FORK ASSY	\$ 33.46	\$1,606.08
		Release No. Due Date Original Quantity Qty Remaining Job Number/Asm Opr		
		1 03/31/2021 48 EA 48 EA EV231267 / 0 / 578		

OSS Quality Comments:

Op Dtl Seq
10

Op Dtl Comments

THE -9 FORKS ARE MADE AS PART OF THIS ASSEMBLY JOB.
NOTE -9 SIMILAR TO -7 EXCEPT F-15.23 CAD PLATE (.0002/.0004/SIDE)
CHANGED TO F-15.41 (.0003/.0005 THICK).

MUST BE A BOEING D1-4426 APPROVED SOURCE.

NITAL ETCH INSPECT PER BAC 5436

BAC5440 REQ'D NITAL ETCH IN CARBURIZED AREAS IN CLEVIS
SURFACES; SEE FL 12 & 7

MATERIAL IS: 9310 PER AMS6265; A78 CASE ROCKWELL WITH 150/190 KSI
CORE STRENGTH.

NOTE: PARTS MUST BE RETURNED IN BUBBLE WRAP OR BUBBLE
BAGS JUST AS THEY WERE DELIVERED!

SCREENED
BY: KIS

No product will be accepted more than 5 business days earlier than the Due Date without Buyers prior written approval.

Continued On Next Page

Terms and conditions specified in Form TAF-40308 Rev E and Quality Clauses Form TAF-40310 Rev. U 02/13/2020 are incorporated into and made a part of this document. The noted forms (QA Clauses and T&C's) are available from your TECT Buyer. It is the responsibility of the supplier to ensure they have the correct revision. Purchase Order shall be deemed accepted by Seller's signed order acknowledgement or Seller's failure to reject this order within 5 business days after receipt.

TECT Aerospace, LLC.
1515 75TH STREET S.W.,
SUITE 500
EVERETT, WA 98203-7003
Contact Information:
Phone: 425-353-8080

TECT

Aerospace

New Order

SUPPLIER:
ASKO PROCESSING INC
434 NORTH 35TH STREET
SEATTLE WA 98103
U.S.A.
Phone: 206-634-2080
Fax: 206-634-0631

PURCHASE ORDER

PO Number
EVT-343822

PAGE
2 of 4

THIS PURCHASE ORDER MUST APPEAR ON ALL INVOICES, PACKING
LISTS, CARTONS, AND CORRESPONDENCE FOR THIS ORDER.

Ship To:

TECT - EVERETT
1515 75TH STREET S,W,
SUITE 500 - DOOR M
EVERETT WA 98203-7003
U.S.A.

Bill To:

TECT AEROSPACE
ACCOUNTS PAYABLE DEPARTMENT
P.O. BOX 1278
THOMASVILLE, GA 31799

Email Invoices to:

AP-Everett@tectcorp.com

Vendor Id: ASKOPROC Order Date: 02/15/2021 Buyer: Craig Schilling

Terms: NET 30 DAYS Ship Via: SUPPLIER PICK UP/DELIVERY Freight Paid: False F.O.B.: ORIG

Op Dtl Seq Op Dtl Comments
20 HYDROGEN EMBRITTLEMENT RELIEF BAKE AT 275 +/- 25 F FOR 5 HRS
MINIMUM WITHIN 8 HOURS AFTER NITAL ETCH INSPECTION
(NOTE: TO MEET REQ'MTS OF BOTH HYDROGEN EMBRITTLEMENT BAKE
AND PRE-CAD PLATE STRESS RELIEVE)

Op Dtl Seq Op Dtl Comments
30 F-15.41 CADMIUM PLATE (0.0003 TO 0.0005 INCH) IN ACCORDANCE
WITH QQ-P-416, TYPE II, CLASS 2 OR BAC 5701, TYPE II, CLASS 2
AND BAKE 5 TO 8 HOURS AT 275 +/- 25F. NOTCHED TENSILE
TESTS FOR HYDROGEN EMBRITTLEMENT RELIEF ARE NOT REQUIRED.
OMIT PLATE ON SURFACES NOTED BY FL 10 AND .7498/.7503 BORES.

NOTE CLEVIS SURFACES HAVE BEEN CARBURIZED.
PRE-PLATE STRESS RELIEVE BAKE AT 275 +/- 25 DEG F FOR
(5) HRS MIN. (PERFORMED IN PREVIOUS OPERATION).

Op Dtl Seq Op Dtl Comments
40 MUST BE A BOEING D1-4426 APPROVED SOURCE.

MAG INSPECT PER BAC 5424 CL B
OIL TO PROTECT; PACKAGE TO PROTECT

Op Dtl Seq Op Dtl Comments
50 REF FLAG 10:
APPLY BMS 3-8 SOLID FILM DRY LUBRICANT IN ACCORDANCE WITH
BAC5811 TYPE VIII. COATING THICKNESS TO BE .0003/.0005 INCHES.

NOTE: MEASUREMENT OF CLEVIS AFTER DRY FILM APPLICATION TO BE
.3194/.3208; PACKAGE TO PROTECT

100% VERIFY THAT A .3194 MINIMUM PIN WILL PASS THRU THE ENTIRE SLOT.
PRIOR REJECTIONS FOR BINDING AT INSTALLATION.

WRAP INDIVIDUALLY IN BUBBLE WRAP OR EQUIVALENT.

Continued On Next Page

TECT Aerospace, LLC.
1515 75TH STREET S.W.,
SUITE 500
EVERETT, WA 98203-7003
Contact Information:
Phone: 425-353-8080

TECT

Aerospace

New Order

SUPPLIER:
ASKO PROCESSING INC
434 NORTH 35TH STREET
SEATTLE WA 98103
U.S.A.
Phone: 206-634-2080
Fax: 206-634-0631

PURCHASE ORDER

PO Number
EVT-343822

PAGE
3 of 4

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1515 75TH STREET S.W.,
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TECT AEROSPACE
ACCOUNTS PAYABLE DEPARTMENT
P.O. BOX 1278
THOMASVILLE, GA 31799
Email Invoices to:
AP-Everett@tectcorp.com

Vendor Id: ASKOPROC	Order Date: 02/15/2021	Buyer: Craig Schilling
Terms: NET 30 DAYS	Ship Via: SUPPLIER PICK UP/DELIVERY	Freight Paid: False
		F.O.B.: ORIG

Process Material in Accordance with latest version of:

<u>Object ID</u>	<u>Object Description</u>
6-60428 PSDL-A	6-60428*PSDL
6-60428 SHT 3-N/C	6-60428*3
6-60428-8 PL-A	6-60428-8*PL
6-60428-9 PL-A	6-60428-9*PL
AMS 6265-M	STEEL, BARS, FORGINGS, AND TUBING (SAE 9310)
AMS-QQ-P-416-E	PLATING- CADMIUM (ELECTRO-DEPOSITED)
BAC 5424-U	MAGNETIC PARTICLE INSPECTION <i>Departure: BAC5424 PSD 6-40 - -</i> <i>Specification: BSS 7040 - B</i> <i>Specification: BSS 7040 - C</i>
BAC 5436-H	ETCH INSPECTION AT GROUND OR MACHINED STEEL PARTS <i>Departure: BAC5436 PSD 6-71 - -</i>
BAC 5440-L	HOLE PREPARATION, MACHINING, AND GRINDING OF STEELS
BAC 5811-W, QPL NC	APPLICATION OF BONDED SOLID FILM LUBRICANTS TYPE VIII ONLY PSD 6-37 <i>Departure: BAC 5811 PSD 6-36, 6-37, 6-38 - -</i> <i>Departure: BAC 5811 REV V OPTIONAL UNTIL 02.20.2021 - W</i> <i>Departure: BAC5811 PSD 6-40 - -</i> <i>Departure: BAC5811 PSD 6-41 - -</i>
BMS 3-8-F,QPL A	SOLID FILM LUBRICANT, LIQUID DISPERSED

Program: Boeing Commercial

Site/Program: BOEING COMPANY

AirFrame: 737

Continued On Next Page

TECT Aerospace, LLC.
1515 75TH STREET S.W.,
SUITE 500
EVERETT, WA 98203-7003
Contact Information:
Phone: 425-353-8080

TECT

Aerospace

New Order

SUPPLIER:
ASKO PROCESSING INC
434 NORTH 35TH STREET
SEATTLE WA 98103
U.S.A.
Phone: 206-634-2080
Fax: 206-634-0631

PURCHASE ORDER

PO Number
EVT-343822

PAGE
4 of 4

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Ship To:
TECT - EVERETT
1515 75TH STREET S,W,
SUITE 500 - DOOR M
EVERETT WA 98203-7003
U.S.A.

Bill To:
TECT AEROSPACE
ACCOUNTS PAYABLE DEPARTMENT
P.O. BOX 1278
THOMASVILLE, GA 31799
Email invoices to:
AP-Everett@tectcorp.com

Vendor Id: ASKOPROC

Order Date: 02/15/2021

Buyer: Craig Schilling

Terms: NET 30 DAYS

Ship Via: SUPPLIER PICK UP/DELIVERY

Freight Paid: False

F.O.B.: ORIG

Processor must be, and/or use D1-4426 Approved Sources, except those
sources, processes, and/or materials specified in D1-4426 Section 2.2

TERMS ARE NET 15TH OF NEXT MO.

SUPPLIER Acknowledgement

We, the undersigned, acknowledge receipt of and accept this order with
shipping schedule, conditions and prices as specified herein.

Authorized By: _____

Title: _____

Line(s) Subtotal: 1,606.08
Misc. Charge Subtotal: 0.00

Total: \$1,606.08


Authorized Signature



CONTROLLED RELEASE DOCUMENT for JOB - EV231267 - of 4
ISSUE DATE: 10/21/2020 - EXPIRATION DATE: at Job Completion

PICTURE SHEET DATA LIST		CORPORATE OFFICES SEATTLE, WA 98121		EXPORT CONTROL COM	CAGE 81205	NUMBER	6-60428 SHEET DL	REV A	SHEET OF 2
LIST TITLE		BOEING		MODEL		CONTRACT NUMBER		DATE 07-11-2018	
FORK ASSEMBLY SWIVEL JOINT AIRLIERON CONTROL									
FLAGNOTES AND GEOMETRY RELATED NOTES IN THIS REPORT SUPERSEDE THE DRAWING SHEET PL FOR THIS DRAWING									
***** PIN/ITEM 2511-8150 *****									
REV	REVISION DESCRIPTION	APPROVED DATE	CHANGE NUMBER	PHASE	CLASS				
A	LCMEY042925: ADDED FLAG NOTE 10, 11 AND 12. REASON: NEW SURFACE FINISH. PROD INFO: AIRPLANES/PARTS MUST COMPLY. NO RETEST OR REWORK REQUIRED. MFG INFO: 537A, S. NEYLAND, 425-965-2153.	07-11-2018	LCCME	YM042925					
***** NA *****									
FLAG NOTE NUMBER	DESCRIPTION								
00	LIMITED. SEE ASSEMBLY BREAKDOWN LIST FOR RELEASE.								
3	SOLID FILM DRY LUBRICANT PER BMS3-8 CLASS A PER BAC5811 METHOD 3								
4	FOR 4620 - CASE HARDEN .015 DEEP MIN. NOTED SURFACES ONLY. CASE ROCKWELL A 80 MIN. CORE STRENGTH 150-210 KSI PER BAC5618 FOR 9310 - CARBURIZE PER BAC5618 .015 DEEP MIN. NOTED SURFACES ONLY. CASE ROCKWELL A 80 MIN. CORE STRENGTH 150-190 KSI.								
5	OPTIONAL - OMIT CARBURIZATION OR CASE HARDENING IN RADII TO DEPTH SHOWN.								
6	INSTANT PEARING WITH BMS5-95 SEALANT AND ROLLER SWAGE PER BAC5435								
7	GRIND PER BAC5440								
(CONTINUED ON NEXT PAGE)									
BOEING PROPRIETARY - SEE STANDARD NOTES FOR RESTRICTIONS ON DATA USE OR DISCLOSURE									

Commercial Data Export Jurisdiction:

PICTURE SHEET DATA LIST	BOEING	CORPORATE OFFICES SEATTLE, WA 98124	EXPORT CONTROL COM	CAGE 81205	NUMBER	6-60428 SHEET DL	REV SHEET A OF 2
LIST TITLE					MODEL	CONTRACT NUMBER	DATE 07-11-2018

FORK ASSEMBLY SWIVEL JOINT ALILERON CONTROL

(CONTINUED FROM PRECEDING PAGE)

FLAG
NOTE
NUMBER

TITLE DESCRIPTION

- 9 FLAGNOTE TOUCH UP OF PLATING AFTER BEARING INSTALLATION NOT REQUIRED
- 10 FLAGNOTE APPLY BMS3-8 SOLIE FILM LUBRICANT IN ACCORDANCE WITH BAC5811 TYPE VIII. COATING THICKNESS TO BE .0003 TO .0005 INCHES.
- 11 FLAGNOTE 32 SURFACE FINISH IN THIS AREA.
- 12 FLAGNOTE CARBUKIZE NOTED SURFACES.
- ***** GEOMETRY RELATED NOTES *****
- TITLE DESCRIPTION
- GENERAL NOTE 2 SEE SHT. 1 FOR NOTES, APPLICATION BLOCK, AND LIST OF MATERIAL FOR 367-80, KC-135, 720 AND 707 EFF. 1-6101, 7001-8204, 8220 8550, 8580-8599.
- GENERAL NOTE 4 BEARING INSTL PER BAC5435.
- GENERAL NOTE 5 250 SURFACE FINISH ALL MACHINE SURFACES EXCEPT AS NOTED
- GENERAL NOTE 7 2511-4300, 51214, 51245, 14-110051, 14-123200.

***** STANDARD NOTES *****

NOTICE - THE INFORMATION CONTAINED HEREIN IS PROPRIETARY TO THE BOEING COMPANY AND SHALL NOT BE REPRODUCED OR DISCLOSED IN WHOLE OR IN PART OR USED FOR ANY PURPOSE EXCEPT WHEN SUCH USER POSSESSES DIRECT, WRITTEN AUTHORIZATION FROM THE BOEING COMPANY.

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES

DIMENSIONS AND SURFACE TEXTURE DESIGNATIONS APPLY BEFORE PLATING OR SURFACE FINISH COATING UNLESS OTHERWISE NOTED.



ASKO PROCESSING, INC.

434 NORTH 35th • SEATTLE, WASHINGTON 98103 • (206) 634-2080 • FAX (206) 634-0631

Customer Name:

ACCTS. PAYABLE DEPT.
TECT AEROSPACE
1211 OLD ALBANY ROAD
THOMASVILLE, GA 31792

Certification/Invoice: 780127

Invoice Date: 03-25-21

Order: 875974

Ship To:

TECT AEROSPACE - EVERETT
1515 75TH STREET SW
EVERETT, WA 98203-7003

Customer PO: EVT-343835

Date of Order	Ship via	Ship Date
02-23-21	AT:8 NORTH 1248	03-18-21

Quantity	Part Number - Description	Unit Price	Amount
13	273T1406-3 CAM RC JOB/LOT NUMBER: EV232758	229.0000	2977.00

Total: 2977.00

Terms Net 60

Suppliers of Quality Metal Finishing to the Metal
Working Industry

Remit to: Asko Processing 434 N 35th Seattle, WA 98103

1 of 1

875974

TECT Aerospace, LLC. 2021 FEB 22
 1515 75TH STREET S.W.,
 SUITE 500
 EVERETT, WA 98203-7003
 Contact Information:
 Phone: 425-353-8080

TECT

Aerospace

New Order

SUPPLIER:
 ASKO PROCESSING INC
 434 NORTH 35TH STREET
 SEATTLE WA 98103
 U.S.A.
 Phone: 206-634-2080
 Fax: 206-634-0631

PURCHASE ORDER

PO Number
 EVT-343835

PAGE
 1 of 4

THIS PURCHASE ORDER MUST APPEAR ON ALL INVOICES, PACKING
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Ship To:
 TECT - EVERETT
 1515 75TH STREET S.W.,
 SUITE 500 - DOOR M
 EVERETT WA 98203-7003
 U.S.A.

Bill To:
 TECT AEROSPACE
 ACCOUNTS PAYABLE DEPARTMENT
 P.O. BOX 1278
 THOMASVILLE, GA 31799
Email Invoices to:
 AP-Everett@tectcorp.com

Vendor Id: ASKOPROC	Order Date: 02/16/2021	Buyer: Craig Schilling
Terms: NET 30 DAYS	Ship Via: SUPPLIER PICK UP/DELIVERY	Freight Paid: False
		F.O.B.: ORIG

Line	Order Qty	Part Number / Description	Unit Price	Ext. Price
1	13 EA	273T1406-3 CAM (1401)	\$ 229.00	\$2,977.00
	<u>Release No.</u>	<u>Due Date</u>	<u>Original Quantity</u>	<u>Qty Remaining</u>
	1	03/25/2021	13 EA	13 EA
			<u>Job Number/Asm/Opr</u>	
			EV232758 / 0 / 70	

OSS Quality Comments:

Op Dtl Seq 10 Op Dtl Comments
 STRESS RELIEVE AT 875 F FOR 3-4 HRS

MUST BE A BOEING D1-4426 APPROVED SOURCE.

MAG INSPECT PER BAC 5424 CL C
 PROTECT GROUND SURFACES AND SPLINE.

MATERIAL IS 15-5 PH, 180-200 KSI; AMS 5659

Op Dtl Seq 20 Op Dtl Comments
 F-17.25 PASSIVATE PER BAC5625; TY II
 (F-17.25 SUPERSEDES F-17.09)

POST PASSIVATE BAKE AT 375+/-25 DEGREES F
 FOR 4 HRS MINIMUM WITHIN 3 HRS AFTER PASSIVATION.

NOTE: BAKE IS NOT REQUIRED PER SPEC BUT IS ADDED BY TECT

SCREENED

BY: *[Signature]*

ASKO RECEIVING REPORT
 HOW REV'D *[initials]* REV'D BY *[initials]*
 LOCATION *[initials]* WH LOCATION *[initials]*
 HOW PACKED *[initials]*
 NBR OF CONTAINERS *[initials]* CONT. DESC *[initials]*
 NBR OF GAUGES *[initials]* DESC *[initials]*
 PAINT *[initials]* OTHER *[initials]*
 SPECIAL PROTECTORS *[initials]*

No product will be accepted more than 5 business days earlier than the Due Date without Buyers prior written approval.

Continued On Next Page

Terms and conditions specified in Form TAF-40308 Rev E and Quality Clauses Form TAF-40310 Rev. U 02/13/2020 are incorporated into and made a part of this document. The noted forms (QA Clauses and T&C's) are available from your TECT Buyer. It is the responsibility of the supplier to ensure they have the correct revision. Purchase Order shall be deemed accepted by Seller's signed order acknowledgement or Seller's failure to reject this order within 5 business days after receipt.

TECT Aerospace, LLC.
1515 75TH STREET S.W.,
SUITE 500
EVERETT, WA 98203-7003
Contact Information:
Phone: 425-353-8080

TECT

Aerospace

New Order

SUPPLIER:
ASKO PROCESSING INC
434 NORTH 35TH STREET
SEATTLE WA 98103
U.S.A.
Phone: 206-634-2080
Fax: 206-634-0631

PURCHASE ORDER

PO Number
EVT-343835

PAGE
2 of 4

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Ship To:
TECT - EVERETT
1515 75TH STREET S,W,
SUITE 500 - DOOR M
EVERETT WA 98203-7003
U.S.A.

Bill To:
TECT AEROSPACE
ACCOUNTS PAYABLE DEPARTMENT
P.O. BOX 1278
THOMASVILLE, GA 31799
Email invoices to:
AP-Everett@tectcorp.com

Vendor Id:	ASKOPROC	Order Date:	02/16/2021	Buyer:	Craig Schilling
Terms:	NET 30 DAYS	Ship Via:	SUPPLIER PICK UP/DELIVERY	Freight Paid:	False
				F.O.B.:	ORIG

Op Dtl Seq
30

TO HELP PREVENT CRACKS AT THE CHROME OPERATION. ✓

Op Dtl Comments

CAUTION: PRIOR REJECTIONS FOR CRACKS.
BEGIN HYDROGEN EMBRITTLEMENT RELIEF BAKE AS SOON AS POSSIBLE
AFTER CHROME.

MUST BE A BOEING D1-4426 APPROVED SOURCE.

*F-15.03
CHROMIUM PLATE
CHROMIUM PLATE IN ACCORDANCE WITH
QQ-C-320; CLASS 2A OR BAC5709; CLASS 2.

NOTCH TENSILE TESTS FOR HYDROGEN
EMBRITTLEMENT RELIEF ARE NOT REQUIRED.

NOTE: SEE BSS7100: AMS-QQ-C-320 MAY BE USED IN PLACE OF
QQ-C-320 FOR BOEING COMMERCIAL APPLICATIONS.

CHROME PLATE THE FLAG 1 DIAMETERS THE MINIMUM
THICKNESS REQUIRED TO ENSURE FULL CLEANUP AT
CHROME GRIND.

PREPLATE O.D. SIZE HELD .863/.864 DIA (2 PLACES)
POST CHROME GRIND FINISH DIAMETERS .870/.871.

SEE VIEWS 1B3 & 2B3 FOR RUNOUT.
PLATING CANNOT TERMINATE AT SQUARE EDGE BUT MUST
FADE OUT FROM FULL TO ZERO THICKNESS IN .08 MAX.

HYD EMBRITTLEMENT RELIEVE POST-PLATE BAKE AT MIN 375 +/-
25 DEG F FOR MIN 23 HRS WITHIN 1 HRS OF PLATING.

PROTECT CHROME SURFACES & SPLINE. HANDLE WITH CARE.
PROTECTIVE PKG REQ'D.

Continued On Next Page

TECT Aerospace, LLC.
1515 75TH STREET S.W.,
SUITE 500
EVERETT, WA 98203-7003
Contact Information:
Phone: 425-353-8080



Aerospace

New Order

SUPPLIER:
ASKO PROCESSING INC
434 NORTH 35TH STREET
SEATTLE WA 98103
U.S.A.
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PURCHASE ORDER

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Email invoices to:
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Vendor Id: ASKOPROC	Order Date: 02/16/2021	Buyer: Craig Schilling
Terms: NET 30 DAYS	Ship Via: SUPPLIER PICK UP/DELIVERY	Freight Paid: False
		F.O.B.: ORIG

Op Dtl Seq **Op Dtl Comments**
40 MUST BE A BOEING D1-4426 APPROVED SOURCE.

MAG INSPECT PER BAC 5424 CL C

PROTECT FINISHES AND SPLINE.
USE PROTECTIVE PLASTIC MESH NETTING

Process Material in Accordance with latest version of:

<u>Object ID</u>	<u>Object Description</u>
273T1406 PL-A	273T1406*PL Adv Chng Ntc-ADCN: 273T1406 PL ADCN 2 - A Adv Chng Ntc-ADCN: 273T1406 PL ADCN 3 - A
273T1406 PSDL-N/C	273T1406*PSDL
273T1406 SHT 1-A	273T1406*1 Adv Chng Ntc-ADCN: 273T1406 SHT 1 ADCN 7-10 - A
AMS-QQ-C-320-B	CHROMIUM PLATING (ELECTRO-DEPOSITED)
BAC 5424-U	MAGNETIC PARTICLE INSPECTION Departure: BAC5424 PSD 6-40 - - Specification: BSS 7040 - B Specification: BSS 7040 - C
BAC 5619-K	HEAT TREAT - CORROSION RESISTANT STEEL
BAC 5625-F	SURFACE TREATMENTS FOR FERROUS ALLOYS Departure: BAC 5625 Rev E OPTIONAL UNTIL 1-13-2020 - F Departure: BAC5625 PSD 6-67 - -
BAC 5709-W, QPL A	HARD CHROMIUM PLATING Departure: BAC5709 PSD 6-67 - -
BSS 7100-R	ALTERNATIVE DOCUMENTS

Continued On Next Page

TECT Aerospace, LLC.
1515 75TH STREET S.W.,
SUITE 500
EVERETT, WA 98203-7003
Contact Information:
Phone: 425-353-8080

TECT

Aerospace

New Order

SUPPLIER:
ASKO PROCESSING INC
434 NORTH 35TH STREET
SEATTLE WA 98103
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Fax: 206-634-0631

PURCHASE ORDER

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PAGE
4 of 4

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1515 75TH STREET S,W,
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P.O. BOX 1278
THOMASVILLE, GA 31799
Email invoices to:
AP-Everett@tectcorp.com

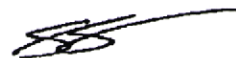
Vendor Id: ASKOPROC	Order Date: 02/16/2021	Buyer: Craig Schilling
Terms: NET 30 DAYS	Ship Via: SUPPLIER PICK UP/DELIVERY	Freight Paid: False
		F.O.B.: ORIG

Program: Boeing Commercial

Site/Program: BOEING COMPANY **AirFrame:** 767

**Processor must be, and/or use D1-4426 Approved Sources, except those
sources, processes, and/or materials specified in D1-4426 Section 2.2**

TERMS ARE NET 15TH OF NEXT MO.

SUPPLIER Acknowledgement We, the undersigned, acknowledge receipt of and accept this order with shipping schedule, conditions and prices as specified herein		Line(s) Subtotal: 2,977.00	
		Misc. Charge Subtotal: 0.00	
Authorized By: _____		Total: \$2,977.00	
Title: _____		 Authorized Signature	



ASKO PROCESSING, INC.

434 NORTH 35th • SEATTLE, WA 98103
(206) 634-2080 • FAX (206) 634-0631

CUST. ORDER NO.	DATE OF ORDER	DATE SHIPPED
EVT-343835	02-23-21	03-18-21

CERTIFICATION # 780127 PAGE 1
INVOICE NO. Order No: 875974

STECT AEROSPACE - EVERETT
1515 75TH STREET SW
DROP OFF DOOR" M" / PICK UP DOOR "
EVERETT, WA 98203-7003

QUANTITY	PART NUMBER / DESCRIPTION
13	273T1406-3, PL A / ADCN 2-3, 7-10 A / DWG A CAM RC Job/Lot number = EV232758
	1 INSPECTION INCOMING LEVEL 2 2 STRESS RELIEVE, TIME = 3-4 HOURS, TEMPERATURE = 875F 3 MAGNETIC INSPECT BSS 7040 (C) WITH ACCEPTANCE PER BAC 5424 CLASS C, REV U No applicable PSDs for BAC 5424. No applicable PSDs for BSS 7040 Accepted = 13 Rejected = 0 4 PASSIVATE BAC 5625 METHOD II (PROCEDURE A), REV F (F17.25) PROCEDURE A. BAC 5625 PSD'S 6-71. 5 BAKE (4) HOURS MINIMUM AT 375F +/- 25F, TIME = (4) HOURS MINIMUM, TEMPERATURE = 375F +/- 25F 6 MASKING-HARD CHROME MASK TO PLATE ON .861"/.864" PRE-PLATE O.D. (2 PLACES) ONLY PER FLAGNOTE 1. MINIMUM DIA. TO BE .875" OR GREATER (RESPECTIVELY AT ANY LOCALIZED AREA. NOTE SECTS 1B3 & 2B3: PLATING CAN NOT TERMINATE AT A SQUARE EDGE BUT MUST FADE OUT FROM FULL TO ZERO THICKNESS IN .08 MAX. 7 BLAST, ALUMINUM OXIDE MIL-STD-1504, REV C NOT1 8 MASKING-HARD CHROME MASK TO PLATE ON .863"/.864" PRE-PLATE O.D. (2 PLACES) ONLY PER FLAGNOTE 1. MINIMUM DIA. TO BE .875" OR GREATER (RESPECTIVELY AT ANY LOCALIZED AREA. NOTE SECTS 1B3 & 2B3: PLATING CAN NOT

ASKO MUST BE NOTIFIED WITHIN 10 DAYS OF CERTIFICATION DATE OF ANY COUNT DISCREPANCIES

We certify that all processes relative to this
order have been completed according to ap-
propriate specifications.
FINAL INSPECTOR:

Van Du Castina

REC'D _____ DATE _____

CERTIFICATION

DELIVERY



ASKO PROCESSING, INC.

434 NORTH 35th • SEATTLE, WA 98103
(206) 634-2080 • FAX (206) 634-0631

CUST. ORDER NO.	DATE OF ORDER	DATE SHIPPED
EVT-343835	02-23-21	03-18-21

CERTIFICATION &
INVOICE NO. 780127 PAGE 2
Order No: 875974

STECT AEROSPACE - EVERETT
1211 OLD ALBANY ROAD
DROP OFF DOOR" M" / PICK UP DOOR "P"
1 425 353 8080
EVERETT, WA 98203-7003

PART NUMBER / DESCRIPTION

TERMINATE AT A SQUARE EDGE BUT MUST FADE OUT FROM FULL TO ZERO THICKNESS IN .08 MAX.

9 HARD CHROME AMS-QQ-C-320 TYPE II CLASS 2, REV B, THICKNESS = .007"-.008"

(F15.03) PER SIDE SINGLE PLATE.

10 UNMASKING-HARD CHROME

11 BAKE (23) HOURS MINIMUM AT 375F +/- 25F, TIME = (23) HOURS MINIMUM, TEMPERATURE = 375F +/- 25F

12 MAGNETIC INSPECT BSS 7040 (C) WITH ACCEPTANCE PER BAC 5424 CLASS C, REV U

No applicable PSDs for BAC 5424. No applicable PSDs for BSS 7040 Accepted = 13 Rejected = 0

13 INSPECTION OUTGOING LEVEL 2

USE PROTECTIVE MESH NETTING TO PACKAGE FOR RETURN SHIPMENT. PACKAGE INDIVIDUALLY.

14 PACKAGING

1 document [Drawing] being returned.

ASKO MUST BE NOTIFIED WITHIN 10 DAYS OF CERTIFICATION DATE OF ANY COUNT DISCREPANCIES

ASKO is Nadcap certified.

See limited warranty information on reverse side.

REC'D *[Signature]* DATE 03/18/2021

We certify that all processes relative to this order have been completed according to appropriate specifications.
FINAL INSPECTOR: *[Signature]*

CERTIFICATION

DELIVERY



ASKO PROCESSING, INC.

434 NORTH 35th • SEATTLE, WASHINGTON 98103 • (206) 634-2080 • FAX (206) 634-0631

Customer Name:

ACCTS.PAYABLE DEPT.
TECT AEROSPACE
1211 OLD ALBANY ROAD
THOMASVILLE, GA 31792

Certification/Invoice: 780128

Invoice Date: 03-25-21

Order: 875915

Ship To:

TECT AEROSPACE - EVERETT
1515 75TH STREET SW
EVERETT, WA 98203-7003

Customer PO: EVT-343922

Date of Order	Ship via	Ship Date
02-22-21	AT:8 NORTH 1248	03-18-21

Quantity	Part Number - Description	Unit Price	Amount
4	273T1406-4 CAM JOB/LOT NUMBER: EV233087		LOT 1125.00

Total: 1125.00

Terms Net 60

Suppliers of Quality Metal Finishing to the Metal
Working Industry

Remit to: Asko Processing 434 N 35th Seattle, WA 98103

1 of 1

875915

APPROVED

2021 FEB 19 PM 2:12

TECT Aerospace, LLC.
1515 75TH STREET S.W.,
SUITE 500
EVERETT, WA 98203-7003
Contact Information:
Phone: 425-353-8080

TECT

Aerospace

New Order

SUPPLIER:
ASKO PROCESSING INC
434 NORTH 35TH STREET
SEATTLE WA 98103
U.S.A.
Phone: 206-634-2080
Fax: 206-634-0631

PURCHASE ORDER

PO Number
EVT-343922

PAGE
1 of 4

THIS PURCHASE ORDER MUST APPEAR ON ALL INVOICES, PACKING
LISTS, CARTONS, AND CORRESPONDENCE FOR THIS ORDER.

Ship To:
TECT - EVERETT
1515 75TH STREET S.W.,
SUITE 500 - DOOR M
EVERETT WA 98203-7003
U.S.A.

Bill To:
TECT AEROSPACE
ACCOUNTS PAYABLE DEPARTMENT
P.O. BOX 1278
THOMASVILLE, GA 31799
Email invoices to:
AP-Everett@tectcorp.com

Vendor Id: ASKOPROC	Order Date: 02/18/2021	Buyer: Craig Schilling
Terms: NET 30 DAYS	Ship Via: SUPPLIER PICK UP/DELIVERY	Freight Paid: False
		F.O.B.: ORIG

Line	Order Qty	Part Number / Description	Unit Price	Ext. Price
1	4 EA	273T1406-4 CAM (1401)	\$ 150.00	\$600.00
		Release No. Due Date Original Quantity Qty Remaining Job Number/Asm/Opr		
	1	03/29/2021 4 EA 4 EA EV233087 / 0 / 70		
OSS Quality Comments:				
Op Dtl Seq	10	Op Dtl Comments		
		STRESS RELIEVE AT 875 F FOR 3-4 HRS		
		MUST BE A BOEING D1-4426 APPROVED SOURCE.		
		MAG INSPECT PER BAC 5424 CL C		
		PROTECT GROUND SURFACES AND SPLINE.		
		MATERIAL IS: 15-5PH HEAT TREATED TO 180-200 KSI; AMS5859		
Op Dtl Seq	20	Op Dtl Comments		
		F-17.25 PASSIVATE PER BAC5625; TY II.		
		(F-17.25 SUPERSEDES F-17.09)		
		POST PASSIVATE BAKE AT 375+/-25 DEGREES F		
		FOR 4 HRS MINIMUM WITHIN 3 HRS AFTER PASSIVATION.		
		NOTE: BAKE IS NOT REQUIRED PER SPEC BUT IS ADDED BY TECT		

ASKO RECEIVING REPORT
HOW REQ'D - REV'D BY
LOCATION
HOW PACKED
NBR OF CONTAINERS
NBR OF GAUGES
DESC
OTHER
SPECIAL PROTECTORS
PAINT
OTHER

1/25.00
LOT
Low
3/12

NO IPT
needed

No product will be accepted more than 5 business days earlier than the Due Date without Buyers prior written approval.

Continued On Next Page

Terms and conditions specified in Form TAF-40308 Rev E and Quality Clauses Form TAF-40310 Rev. U 02/13/2020 are incorporated into and made a part of this document. The noted forms (QA Clauses and T&C's) are available from your TECT Buyer. It is the responsibility of the supplier to ensure they have the correct revision. Purchase Order shall be deemed accepted by Seller's signed order acknowledgement or Seller's failure to reject this order within 5 business days after receipt.

TECT Aerospace, LLC.
1515 75TH STREET S.W.,
SUITE 500
EVERETT, WA 98203-7003
Contact Information:
Phone: 425-353-8080

TECT

Aerospace

New Order

SUPPLIER:
ASKO PROCESSING INC
434 NORTH 35TH STREET
SEATTLE WA 98103
U.S.A.
Phone: 206-634-2080
Fax: 206-634-0631

PURCHASE ORDER

PO Number
EVT-343922

PAGE
2 of 4

THIS PURCHASE ORDER MUST APPEAR ON ALL INVOICES, PACKING
LISTS, CARTONS, AND CORRESPONDENCE FOR THIS ORDER.

Ship To:
TECT - EVERETT
1515 75TH STREET S,W,
SUITE 500 - DOOR M
EVERETT WA 98203-7003
U.S.A.

Bill To:
TECT AEROSPACE
ACCOUNTS PAYABLE DEPARTMENT
P.O. BOX 1278
THOMASVILLE, GA 31799
Email invoices to:
AP-Everett@tectcorp.com

Vendor Id: ASKOPROC	Order Date: 02/18/2021	Buyer: Craig Schilling
Terms: NET 30 DAYS	Ship Via: SUPPLIER PICK UP/DELIVERY	Freight Paid: False
		F.O.B.: ORIG

TO HELP PREVENT CRACKS AT THE CHROME OPERATION.

PROTECT GROUND SURFACES AND SPLINE.

Op Dtl Seq
30

Op Dtl Comments

CAUTION: PRIOR REJECTIONS FOR CRACKS.
BEGIN HYDROGEN EMBRITTLEMENT RELIEF BAKE AS SOON AS POSSIBLE
AFTER CHROME.

MUST BE A BOEING D1-4426 APPROVED SOURCE.

*F-15.03
CHROMIUM PLATE
CHROMIUM PLATE IN ACCORDANCE WITH
QQ-C-320; CLASS 2A OR BAC5709; CLASS 2.

NOTCH TENSILE TESTS FOR HYDROGEN
EMBRITTLEMENT RELIEF ARE NOT REQUIRED.

NOTE: SEE BSS7100: AMS-QQ-C-320 MAY BE USED IN PLACE OF
QQ-C-320 FOR BOEING COMMERCIAL APPLICATIONS.

CHROME PLATE THE FLAG 1 DIAMETERS THE MINIMUM
THICKNESS REQUIRED TO ENSURE FULL CLEANUP AT
CHROME GRIND.
PREPLATE O.D.SIZES HELD .863/.864 DIA AND .739/.740 DIA.
POST CHROME GRIND FINISH DIAMETERS .870/.871 AND .746/.747.

SEE VIEWS 1B3 & 2B3 FOR RUNOUT.
PLATING CANNOT TERMINATE AT SQUARE EDGE BUT MUST
FADE OUT FROM FULL TO ZERO THICKNESS IN .08 MAX.

HYD EMBRITTLEMENT RELIEVE POST-PLATE BAKE AT MIN 375 +/-
25 DEG F FOR MIN 23 HRS WITHIN 1 HRS OF PLATING.

PROTECT CHROME SURFACES & SPLINE. HANDLE WITH CARE.

Continued On Next Page

TECT Aerospace, LLC.
1515 75TH STREET S.W.,
SUITE 500
EVERETT, WA 98203-7003
Contact Information:
Phone: 425-353-8080



Aerospace

New Order

SUPPLIER:
ASKO PROCESSING INC
434 NORTH 35TH STREET
SEATTLE WA 98103
U.S.A.
Phone: 206-634-2080
Fax: 206-634-0631

PURCHASE ORDER

PO Number
EVT-343922

PAGE
3 of 4

THIS PURCHASE ORDER MUST APPEAR ON ALL INVOICES, PACKING
LISTS, CARTONS, AND CORRESPONDENCE FOR THIS ORDER.

Ship To:
TECT - EVERETT
1515 75TH STREET S,W,
SUITE 500 - DOOR M
EVERETT WA 98203-7003
U.S.A.

Bill To:
TECT AEROSPACE
ACCOUNTS PAYABLE DEPARTMENT
P.O. BOX 1278
THOMASVILLE, GA 31799
Email invoices to:
AP-Everett@tectcorp.com

Vendor Id: ASKOPROC	Order Date: 02/18/2021	Buyer: Craig Schilling
Terms: NET 30 DAYS	Ship Via: SUPPLIER PICK UP/DELIVERY	Freight Paid: False
		F.O.B.: ORIG

PROTECTIVE PKG REQ'D.

Op Dtl Seq
40

Op Dtl Comments
MUST BE A BOEING D1-4426 APPROVED SOURCE.

MAG INSPECT PER BAC 5424 CL C ✓

PROTECT FINISHES AND SPLINE.
USE PROTECTIVE PLASTIC MESH NETTING ✓

Process Material in Accordance with latest version of:

Object ID

Object Description

273T1406 PL-A

273T1406*PL

Adv Chng Ntc-ADCN: 273T1406 PL ADCN 2 - A

Adv Chng Ntc-ADCN: 273T1406 PL ADCN 3 - A

273T1406 PSDL-N/C

273T1406*PSDL

273T1406 SHT 1-A

273T1406*1

Adv Chng Ntc-ADCN: 273T1406 SHT 1 ADCN 7-10 - A

AMS-QQ-C-320-B

CHROMIUM PLATING (ELECTRO-DEPOSITED)

BAC 5424-U

MAGNETIC PARTICLE INSPECTION

Departure: BAC5424 PSD 6-40 - -

Specification: BSS 7040 - B

Specification: BSS 7040 - C

BAC 5619-K

HEAT TREAT - CORROSION RESISTANT STEEL

BAC 5625-F

SURFACE TREATMENTS FOR FERROUS ALLOYS

Departure: BAC 5625 Rev E OPTIONAL UNTIL 1-13-2020 - F

Departure: BAC5625 PSD 6-67 - -

BAC 5709-W, QPL A

HARD CHROMIUM PLATING

Departure: BAC5709 PSD 6-67 - -

Continued On Next Page

TECT Aerospace, LLC.
1515 75TH STREET S.W.,
SUITE 500
EVERETT, WA 98203-7003

Contact Information:

Phone: 425-353-8080

SUPPLIER:

ASKO PROCESSING INC
434 NORTH 35TH STREET
SEATTLE WA 98103
U.S.A.

Phone: 206-634-2080

Fax: 206-634-0631



Aerospace

New Order

PURCHASE ORDER

PO Number
EVT-343922

PAGE
4 of 4

THIS PURCHASE ORDER MUST APPEAR ON ALL INVOICES, PACKING
LISTS, CARTONS, AND CORRESPONDENCE FOR THIS ORDER.

Ship To:

TECT - EVERETT
1515 75TH STREET S,W,
SUITE 500 - DOOR M
EVERETT WA 98203-7003
U.S.A.

Bill To:

TECT AEROSPACE
ACCOUNTS PAYABLE DEPARTMENT
P.O. BOX 1278
THOMASVILLE, GA 31799

Email invoices to:

AP-Everett@tectcorp.com

Vendor Id: ASKOPROC Order Date: 02/18/2021 Buyer: Craig Schilling

Terms: NET 30 DAYS Ship Via: SUPPLIER PICK UP/DELIVERY Freight Paid: False F.O.B.: ORIG

BSS 7100-R

ALTERNATIVE DOCUMENTS

Program: Boeing Commercial

Site/Program: BOEING COMPANY

AirFrame: 767 ✓

Processor must be, and/or use D1-4426 Approved Sources, except those
sources, processes, and/or materials specified in D1-4426 Section 2.2

TERMS ARE NET 15TH OF NEXT MO.

SUPPLIER Acknowledgement

We, the undersigned, acknowledge receipt of and accept this order with
shipping schedule, conditions and prices as specified hereon

Authorized By: _____

Title: _____

Line(s) Subtotal: 600.00

Misc. Charge Subtotal: 0.00

Total: \$600.00

Authorized Signature

PICTURE SHEET DATA LIST LIST TITLE	BOEING	CORPORATE OFFICES SEATTLE, WA 98124	EXPORT CONTROL COM	CAGE 81205	NUMBER MODEL	CONTRACT NUMBER	REV SHEET 1 OF 2 DATE 05-11-2006
--	--------	--	--------------------------	---------------	-----------------	-----------------	---

CAM - M.G. OPERATED SEQUENCE VALVE.

FLAGNOTES AND GEOMETRY RELATED NOTES IN THIS REPORT SUPERSEDE THE DRAWING SHEET PL FOR THIS DRAWING:

PHI ITEM 2731-4000

REV	REVISION DESCRIPTION	APPROVED DATE	CHANGE NUMBER	PHASE	CLASS
1	CREATE SHEET DL AND FREE FORM NOTES IN PDM TO MATCH APL IE SUPPORT OF APL RETIREMENT PER PRR E13468 AND PETERSON (GROUP), DENNIS BROWN (ME), (BMT NR), (GEEK), AND NIELSEN CANTERBURY (CWA).	05-11-2006	PRR	B13465	
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FLAG NOTE NUMBER	TITLE	DESCRIPTION
1	FLAGNOTE	F 15.03 (.003/.005 THICK) GRIND TO SIZE PER BAC5032, SURFACE CONDITION 32 AA AFTER GRINDING.
2	FLAGNOTE	CAM PROFILE -X AND -Y COORDINATES ARE BASIC.
3	FLAGNOTE	APPLY PART NUMBER PER BAC5307 AT LOCATION SHOWN.
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TITLE	DESCRIPTION
GENERAL NOTE 1	BREAK SHARP EDGES PER BAC5300.
GENERAL NOTE 2	12.5 AA SURFACE ROUGHNESS ON MACHINED SURFACES, EXCEPT AS NOTED.
GENERAL NOTE 3	MAGNETIC PARTICLES INSPECT PER BAC5424 CLASS C.

BOEING PROPRIETARY: - SEE STANDARD NOTES FOR RESTRICTIONS ON DATA USE OR DISCLOSURE



434 NORTH 35th • SEATTLE, WA 98103
(206) 634-2080 • FAX (206) 634-0631

CUST. ORDER NO.	DATE OF ORDER	DATE SHIPPED
EVT-343922	02-22-21	03-18-21

CERTIFICATION & INVOICE NO. 780128
Order No: 875915
PAGE 1

STECT AEROSPACE - EVERETT
1515 75TH STREET SW
DROP OFF DOOR" M" / PICK UP DOOR
EVERETT, WA 98203-7003

STECT AEROSPACE - EVERETT
1515 75TH STREET SW
DROP OFF DOOR" M" / PICK
EVERETT, WA 98203-7003

QUANTITY	PART NUMBER / DESCRIPTION
4	273T1406-4, PL ADCN 3 A /SHT 1 & ADCN 7-10 A CAM Job/Lot number = EV233087
	<p>1 INSPECTION INCOMING LEVEL 2</p> <p>2 STRESS RELIEVE, TIME = 3-4 HOURS. TEMPERATURE = 875F</p> <p>3 MAGNETIC INSPECT BSS 7040 (C) WITH ACCEPTANCE PER BAC 5424 CLASS C, REV U</p> <p>No applicable PSDs for BAC 5424. No applicable PSDs for BSS 7040</p> <p>Accepted = 4 Rejected = 0</p> <p>4 PASSIVATE BAC 5625 METHOD II (PROCEDURE A), REV F (F17.25) BAC 5625 PSD's 6-71.</p> <p>5 BAKE (4) HOURS MINIMUM AT 375F +/- 25F, TIME = (4) HOURS MINIMUM, TEMPERATURE = 375F +/- 25F</p> <p>6 MASKING-HARD CHROME</p> <p>MASK TO PLATE .863"/.864" .739"/.740" PRE-PLATE O.D. (2 PLACES) ONLY PER FLAGNOTE 1. MIN. DIA. TO BE .875" GREATER AND .751" OR GREATER (RESPECTIVELY) AT ANY LOCALIZED AREA. NOTE SECTS 1B3 & 2B3: PLATING CAN NOT TERMINATE AT SQUARE EDGE BUT MUST FADE OUT FROM FULL TO ZERO THICKNESS IN .08" MAX.</p> <p>7 BLAST, ALUMINUM OXIDE MIL-STD-1504, REV C NOT1</p> <p>8 MASKING-HARD CHROME</p> <p>MASK TO PLATE .863"/.864" .739"/.740" PRE-PLATE O.D. (2 PLACES) ONLY PER FLAGNOTE 1. MIN. DIA. TO BE .875" GREATER AND .751" OR GREATER (RESPECTIVELY) AT ANY LOCALIZED AREA. NOTE SECTS 1B3 &</p>

ASKO MUST BE NOTIFIED WITHIN 10 DAYS OF CERTIFICATION DATE OF ANY COUNT DISCREPANCIES

We certify that all processes relative to this order have been completed according to appropriate specifications.

PRIVATE SPECIFICATIONS:
 SERIAL INSPECTOR:
 1/Am De Castan

REC'D

DATE _____

API-300

CERTIFICATION

DELIVERY



ASKO PROCESSING, INC.

434 NORTH 35th • SEATTLE, WA 98103

(206) 634-2080 • FAX (206) 634-0831

CUST. ORDER NO.	DATE OF ORDER	DATE SHIPPED
EVT-343922	02-22-21	03-18-21

CERTIFICATION & INVOICE NO. 780128 PAGE 2
Order No: 875915

STECT AEROSPACE - EVERETT
1211 OLD ALBANY ROAD
DROP OFF DOOR "M" / PICK UP DOOR "P"
01 425 353 8080
EVERETT, WA 98203-7003

PART NUMBER / DESCRIPTION

2B3: PLATING CAN NOT TERMINATE AT SQUARE EDGE BUT MUST FADE OUT FROM FULL TO ZERO THICKNESS IN .08" MAX.

9 HARD CHROME AMS-QQ-C-320 TYPE II CLASS 2, REV B, THICKNESS = .007-.008"

(F15.03) (CLASS 2A) PER SIDE SINGLE PLATE. PLATE ON .863"/.864" .739"/.740" PRE-PLATE O.D. (2 PLACES) ONLY PER FLAGNOTE 1. MIN. DIA. TO BE .870"/.871" GREATER AND .746"/.747" OR GREATER (RESPECTIVELY AT ANY LOCALIZED AREA. NOTE SECTS 1B3 & 2B3: PLATING CAN NOT TERMINATE AT SQUARE EDGE BUT MUST FADE OUT FROM FULL TO ZERO THICKNESS IN .08" MAX.

10 UNMASKING-HARD CHROME

11 BAKE (23) HOURS MINIMUM AT 375F +/- 25F, TIME = (23) HOURS MINIMUM, TEMPERATURE = 375F +/- 25F

12 MAGNETIC INSPECT BSS 7040 (C) WITH ACCEPTANCE PER BAC 5424 CLASS C, REV U

No applicable PSDs for BAC 5424. No applicable PSDs for BSS 7040 Accepted = 4 Rejected = 0

13 INSPECTION OUTGOING LEVEL 2

14 PACKAGING

PROTECTIVE PACKAGING REQUIRED. PROTECT CHROME SURFACES & SPLINE. HANDLE WITH CARE!! USE PLASTIC MESH NETTING.

document [Drawing] being returned.

ASKO MUST BE NOTIFIED WITHIN 10 DAYS OF CERTIFICATION DATE OF ANY COUNT DISCREPANCIES

ASKO is Nadcap certified.

See limited warranty information on reverse side.

We certify that all processes relative to this order have been completed according to appropriate specifications.

FINAL INSPECTOR:

DATE 05/16/2021

Vernon A. Carter

REC'D

API-300

CERTIFICATION

DELIVERY



ASKO PROCESSING, INC.

434 NORTH 35th • SEATTLE, WASHINGTON 98103 • (206) 634-2080 • FAX (206) 634-0631

Customer Name:

ACCTS. PAYABLE DEPT.
TECT AEROSPACE
1211 OLD ALBANY ROAD
THOMASVILLE, GA 31792

Certification/Invoice: 780171

Invoice Date: 03-25-21

Order: 875841

Ship To:

TECT AEROSPACE - EVERETT
1515 75TH STREET SW
EVERETT, WA 98203-7003

Customer PO: EVT-343791

<u>Date of Order</u>	<u>Ship via</u>	<u>Ship Date</u>
02-18-21	AT:8 NORTH 1248	03-18-21

<u>Quantity</u>	<u>Part Number - Description</u>	<u>Unit Price</u>	<u>Amount</u>
16	65B82067-2 PINION JOB/LOT NUMBER: EV232086	LOT	870.00

Total: 870.00

Terms -Net 60

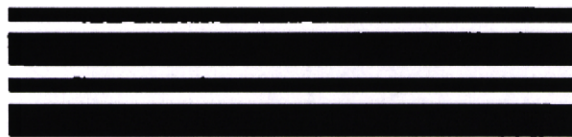
Suppliers of Quality Metal Finishing to the Metal
Working Industry

Remit to: Asko Processing 434 N 35th Seattle, WA 98103

1 of 1

ASKO PROCESSING
2021 FEB 17 PM 1:54

875841



TECT Aerospace, LLC.
1515 75TH STREET S.W.,
SUITE 500
EVERETT, WA 98203-7003
Contact Information:
Phone: 425-353-8080

TECT

Aerospace

New Order

PURCHASE ORDER	
PO Number EVT-343791	PAGE 1 of 3
THIS PURCHASE ORDER MUST APPEAR ON ALL INVOICES, PACKING LISTS, CARTONS, AND CORRESPONDENCE FOR THIS ORDER.	
Ship To: TECT - EVERETT 1515 75TH STREET S.W., SUITE 500 - DOOR M EVERETT WA 98203-7003 U.S.A.	
Bill To: TECT AEROSPACE ACCOUNTS PAYABLE DEPARTMENT P.O. BOX 1278 THOMASVILLE, GA 31799 Email invoices to: AP-Everett@tectcorp.com	

SUPPLIER:
ASKO PROCESSING INC
434 NORTH 35TH STREET
SEATTLE WA 98103
U.S.A.
Phone: 206-634-2080
Fax: 206-634-0637

ASKO RECEIVING REPORT
HOW REVD BY JC
LOCATION 2 W/ LOCATION
NBR OF CONTAINERS 1 CONT. DESC Box
NBR OF GAUGES 1 DESC
PAINT OTHER
SPECIAL PROTECTORS

Vendor Id: ASKOPROC	Order Date: 02/15/2021	Buyer: Craig Schilling
Terms: NET 30 DAYS	Ship Via: SUPPLIER PICK UP/DELIVERY	Freight Paid: False
		F.O.B.: ORIG

Line	Order Qty	Part Number / Description	Unit Price	Ext. Price
1	16 EA	65B82067-2 PINION GEAR	\$ 33.32	\$533.12
<div>Release No. Due Date Original Quantity Qty Remaining Job Number/Asm/Opr</div> <div>1 03/17/2021 16 EA 16 EA EV232086 / 0 / 180</div>				
OSS Quality Comments:				
Op Dtl Seq	Op Dtl Comments			
10	MAT'L 4330M; H/T 220/240 KSI; MACHINED AFTER H/T; BMS 7-122			
1) STRESS RELIEVE AT 450 +/- 25 DEG F FOR 4 HRS.				
2) MAG INSPECT PER BAC5424; CLA CRITICAL				
3) FINISH EXTERNAL SURFACES EXCEPT GEAR TEETH AND				
1.0615/1.0620 DIA PER F-15.01; CADMIUM-TITANIUM PLATE;				
BAKE AT 375 +/- 25 DEG F FOR 12 HRS MIN AND APPLY POST-				
PLATE CHROMATE TREATMENT PAR BAC5804.				
4) MAG INSPECT PER BAC5424 CLA CRITICAL				
5) FINISH ALL INTERNAL SURFACES; GEAR TEETH AND 1.0615/1.062				
DIA WITH GREASE PER MIL-G-23827.				
NOTE: AEROSHELL 33 IS APPROVED TO BOTH MIL-G-23827 AND BMS3-33.				
CAUTION: PRECISION PARTS - HANDLE WITH CARE; PACKAGE TO				
PROTECT.				
Op Dtl Seq	Op Dtl Comments			
20	PMT			

SCREENED
BY:

No product will be accepted more than 5 business days earlier than the Due Date without Buyers prior written approval.

Continued On Next Page

Terms and conditions specified in Form TAF-40308 Rev E and Quality Clauses Form TAF-40310 Rev. U 02/13/2020 are incorporated into and made a part of this document. The noted forms (QA Clauses and T&C's) are available from your TECT Buyer. It is the responsibility of the supplier to ensure they have the correct revision. Purchase Order shall be deemed accepted by Seller's signed order acknowledgement or Seller's failure to reject this order within 5 business days after receipt.

TECT Aerospace, LLC.
1515 75TH STREET S.W.,
SUITE 500
EVERETT, WA 98203-7003
Contact Information:
Phone: 425-353-8080



Aerospace

New Order

SUPPLIER:
ASKO PROCESSING INC
434 NORTH 35TH STREET
SEATTLE WA 98103
U.S.A.
Phone: 206-634-2080
Fax: 206-634-0631

PURCHASE ORDER

PO Number
EVT-343791

PAGE
2 of 3

THIS PURCHASE ORDER MUST APPEAR ON ALL INVOICES, PACKING
LISTS, CARTONS, AND CORRESPONDENCE FOR THIS ORDER.

Ship To:

TECT - EVERETT
1515 75TH STREET S.W,
SUITE 500 - DOOR M
EVERETT WA 98203-7003
U.S.A.

Bill To:

TECT AEROSPACE
ACCOUNTS PAYABLE DEPARTMENT
P.O. BOX 1278
THOMASVILLE, GA 31799

Email Invoices to:

AP-Everett@tectcorp.com

Vendor Id: ASKOPROC	Order Date: 02/15/2021	Buyer: Craig Schilling
Terms: NET 30 DAYS	Ship Via: SUPPLIER PICK UP/DELIVERY	Freight Paid: False
		F.O.B.: ORIG

TAG PARTS PER BAC 5307 METHOD "T"
AND TECT OI 30501 AND TAF 40501
CAUTION: PRECISION PARTS - HANDLE WITH CARE; PACKAGE TO
PROTECT.

- Line Miscellaneous Charges - PO Line(1)

Description	Amount	Tax No
E- LOT CHARGE	336.88	
	336.88	

Process Material in Accordance with latest version of:

Object ID

65B82067 PSDL-N/C
65B82067 SHT 1-B
65B82067-2 PL-B
BAC 5307-AA

Object Description

65B82067*PSDL
65B82067*1
PARTS LIST
PART MARKING

Departure: BAC5307 PSD 6-288,6-290,6-291,6-293 --

Departure: BAC5307 PSD 6-288-291,6-293 --

Departure: BAC5307 PSD 6-291,787 ONLY --

Departure: BAC5307 PSD 6-317 --

Departure: BAC5307 PSD6-288,6-290,6-291,6-292 --

BAC 5424-U

MAGNETIC PARTICLE INSPECTION

Departure: BAC5424 PSD 6-40 --

Specification: BSS 7040 - B

Specification: BSS 7040 - C

BAC 5804-AF, QPL -

LHE CADMIUM TITANIUM ALLOY PLATING

Departure: BAC 5804 REV AE OPTIONAL UNTIL 10/21/2020 - AF

BMS 3-33-C, QPL A

GREASE

Continued On Next Page

TECT Aerospace, LLC.
1515 75TH STREET S.W.,
SUITE 500
EVERETT, WA 98203-7003
Contact Information:
Phone: 425-353-8080

TECT

Aerospace

New Order

SUPPLIER:
ASKO PROCESSING INC
434 NORTH 35TH STREET
SEATTLE WA 98103
U.S.A.
Phone: 206-634-2080
Fax: 206-634-0631

PURCHASE ORDER

PO Number
EVT-343791

PAGE
3 of 3

THIS PURCHASE ORDER MUST APPEAR ON ALL INVOICES, PACKING
LISTS, CARTONS, AND CORRESPONDENCE FOR THIS ORDER.

Ship To:
TECT - EVERETT
1515 75TH STREET S,W,
SUITE 500 - DOOR M
EVERETT WA 98203-7003
U.S.A.

Bill To:
TECT AEROSPACE
ACCOUNTS PAYABLE DEPARTMENT
P.O. BOX 1278
THOMASVILLE, GA 31799
Email invoices to:
AP-Everett@tectcorp.com

Vendor Id: ASKOPROC Order Date: 02/15/2021 Buyer: Craig Schilling

Terms: NET 30 DAYS Ship Via: SUPPLIER PICK UP/DELIVERY Freight Paid: False F.O.B.: ORIG

MIL-G-23827-B

GREASE, S/S BY MIL-PRF-23827

Specification: MIL-PRF-23827 - C(2)

MV259P791 PL-D

RAW MATERIAL PARTS LIST

TECT OI 30501-J

PART MARKING AND IDENTIFICATION

Quality-TECT: TAF - 40501 - C

Program: Boeing Commercial

Site/Program: BOEING COMPANY

AirFrame: 747

**Processor must be, and/or use D1-4426 Approved Sources, except those
sources, processes, and/or materials specified in D1-4426 Section 2.2**

TERMS ARE NET 15TH OF NEXT MO.

SUPPLIER Acknowledgement

We, the undersigned, acknowledge receipt of and accept this order with
shipping schedule, conditions and prices as specified herein

Authorized By: _____

Title: _____

Line(s) Subtotal: 533.12
Misc. Charge Subtotal: 336.88

Total: \$870.00

Authorized Signature: _____



ASKO PROCESSING, INC.

434 NORTH 35th • SEATTLE, WA 98103

(206) 634-2080 • FAX (206) 634-0631

CUST. ORDER NO.	DATE OF ORDER	DATE SHIPPED
EVT-343791	02-18-21	03-18-21

CERTIFICATION &
INVOICE NO. 780171 PAGE 1
Order No: 875841

STECT AEROSPACE - EVERETT
1211 OLD ALBANY ROAD
DROP OFF DOOR" M" / PICK UP DOOR "P"
01 425 353 8080
O EVERETT, WA 98203-7003

PART NUMBER / DESCRIPTION

- | | |
|----|---|
| 16 | 65B82067-2, DWG B /PL B /PSDL - PINION
Job/Lot number = EV232086 |
|----|---|
- 1 INSPECTION INCOMING LEVEL 2
 - 2 STRESS RELIEVE, TIME = 4 HOURS MINIMUM, TEMPERATURE = 450F +/- 25F
 - 3 MAGNETIC INSPECT BSS 7040 (C) WITH ACCEPTANCE PER BAC 5424
CLASS A CRITICAL, REV U
No applicable PSDs for BAC 5424. No applicable PSDs for BSS 7040
Accepted = 16 Rejected = 0
 - 4 MASKING-PLATING
MASK GEAR TEETH AND 1.0615/1.0620 DIA. MASK TO FINISH ALL
EXTERNAL SURFACES.
 - 5 BLAST, ALUMINUM OXIDE BAC 5748, REV V
No applicable PSDs for BAC 5748
 - 6 CADMIUM TITANIUM BAC 5804 .0005"-.0008" THK., REV AF
(F15.01) BAC 5804 PSD's 1-6.
 - 7 UNMASKING-PLATING
 - 8 BAKE AT 375F +/- 25F FOR (12) HOURS MINIMUM., TIME = (12) HOURS
MINIMUM, TEMPERATURE = 375F +/- 25F
 - 9 MAGNETIC INSPECT BSS 7040 (C) WITH ACCEPTANCE PER BAC 5424
CLASS A CRITICAL, REV U
No applicable PSDs for BAC 5424. No applicable PSDs for BSS 7040
Accepted = 16 Rejected = 0

ASKO MUST BE NOTIFIED WITHIN 10 DAYS OF CERTIFICATION DATE OF ANY COUNT DISCREPANCIES

We certify that all processes relative to this
order have been completed according to ap-
propriate specifications.

FINAL INSPECTOR:

Bill B... 3/18/2021

REC'D

DATE

API-300

CERTIFICATION

DELIVERY



ASKO PROCESSING, INC.

434 NORTH 35th • SEATTLE, WA 98103

(206) 634-2080 • FAX (206) 634-0631

CUST. ORDER NO	DATE OF ORDER	DATE SHIPPED
EVT-343791	02-18-21	03-18-21

CERTIFICATION &
INVOICE NO. 780171 PAGE 2
Order No: 875841

STRUCT AEROSPACE
1211 OLD ALBANY ROAD
T DROP OFF DOOR" M" / PICK UP DOOR "P"
01 425 353 8080
STRUCT AEROSPACE - EVERETT
1515 75TH STREET SW
T DROP OFF DOOR" M" / PICK UP DOOR "
O EVERETT, WA 98203-7003

QUANTITY	PART NUMBER / DESCRIPTION
10	POST PLATE CHROMATE TREATMENT, IN ACCORDANCE WITH BAC 5804., REV AF
11	GREASE APPLY MIL-PRF-23827 CORROSION INHIBITING COMPOUND, REV C (2)
12	APPLY TO I.D., GEAR TEETH & 1.0615/1.0620 DIA. PART MARK BAC 5307 (CODE T) IN ACCORDANCE WITH TECT30501 AND TAF 40501
13	BAG AND TAG No applicable PSDs for BAC 5307 INSPECTION OUTGOING LEVEL 2
1	document [Drawing] being returned. paint/Dri-Film operations performed at Color Tech

ASKO MUST BE NOTIFIED WITHIN 10 DAYS OF CERTIFICATION DATE OF ANY COUNT DISCREPANCIES

ASKO is Nadcap certified.
See limited warranty information on reverse side.

REC'D *[Signature]* DATE 03/18/2021

We certify that all processes relative to this
order have been completed according to ap-
propriate specifications.
FINAL INSPECTOR:

[Signature] 3/18/2021



ASKO PROCESSING, INC.

434 NORTH 35th • SEATTLE, WASHINGTON 98103 • (206) 634-2080 • FAX (206) 634-0631

Customer Name:

ACCTS. PAYABLE DEPT.
TECT AEROSPACE
1211 OLD ALBANY ROAD
THOMASVILLE, GA 31792

Certification/Invoice: 780224

Invoice Date: 03-25-21

Order: 875356

Ship To:

TECT AEROSPACE - EVERETT
1515 75TH STREET SW
EVERETT, WA 98203-7003

Customer PO: EVT-343589

Date of Order	Ship via	Ship Date
02-05-21	AT:8 NORTH 1248	03-19-21

Quantity	Part Number - Description	Unit Price	Amount
38	6-60428-8 FORK ASSY JOB/LOT NUMBER: EV231266	33.4600	1271.48
10	PARTS REJECTED BEFORE SEQUENCE 1	0.0000	0.00

Total: 1271.48

Terms Net 60

Suppliers of Quality Metal Finishing to the Metal
Working Industry

Remit to: Asko Processing 434 N 35th Seattle, WA 98103

1 of 1

875356

ASKO PROCESSING

TECT Aerospace LLC, PH 2: 07
 1515 75TH STREET S.W.,
 SUITE 500
 EVERETT, WA 98203-7003 ✓

Contact Information:
 Phone: 425-353-8080

TECT

Aerospace

New Order

SUPPLIER:
 ASKO PROCESSING INC

434 NORTH 35TH STREET
 SEATTLE WA 98103
 U.S.A.

Phone: 206-634-2080
 Fax: 206-634-0631

ASKO RECEIVING REPORT
 REV'D BY CC
 LOCATION 3 W/H LOCATION 6 bubble
 HOW PACKED 6 bubble
 NBR OF CONTAINERS 1 CONT. DESC 6 ex
 NBR OF GAUGES 1 DESC 6 ex
 PAINT OTHER
 SPECIAL PROTECTORS OTHER

PURCHASE ORDER

PO Number
 EVT-343589

PAGE
 1 of 4

THIS PURCHASE ORDER MUST APPEAR ON ALL INVOICES, PACKING
 LISTS, CARTONS, AND CORRESPONDENCE FOR THIS ORDER.

Ship To:

TECT - EVERETT
 1515 75TH STREET S.W.,
 SUITE 500 - DOOR M
 EVERETT WA 98203-7003
 U.S.A.

Bill To:

TECT AEROSPACE
 ACCOUNTS PAYABLE DEPARTMENT
 P.O. BOX 1278
 THOMASVILLE, GA 31799

Email invoices to:

AP-Everett@tectcorp.com

Vendor Id: ASKOPROC	Order Date: 02/04/2021	Buyer: Craig Schilling
Terms: NET 30 DAYS	Ship Via: SUPPLIER PICK UP/DELIVERY	Freight Paid: False
		F.O.B.: ORIG

Line	Order Qty	Part Number / Description	Unit Price	Ext. Price
1	✓ 48 EA	6-60428-8 FORK ASSY	\$ 33.46	\$1,606.08
		① 03		
Release No.	Due Date	Original Quantity	Qty Remaining	Job Number/Asm/Op
1	03/22/2021 ✓	48 EA	48 EA	EV231266 / 0 / 378

OSS Quality Comments:

Op Dtl Seq
 10

Op Dtl Comments
 THE -9 FORKS ARE MADE AS PART OF THIS ASSEMBLY JOB.
 NOTE -9 SIMILAR TO -7 EXCEPT F-15.23 CAD PLATE (.0002/.0004/SIDE)
 CHANGED TO F-15.41 (.0003/.0005 THICK).

MUST BE A BOEING D1-4426 APPROVED SOURCE.

NITAL ETCH INSPECT PER BAC 5436 ✓

BAC5440 REQ'D NITAL ETCH IN CARBURIZED AREAS IN CLEVIS
 SURFACES; SEE FL 12 & 7 ✓

MATERIAL IS: 9310 PER AMS6265; A78 CASE ROCKWELL WITH 150/190 KSI
 CORE STRENGTH.

NOTE: PARTS MUST BE RETURNED IN BUBBLE WRAP OR BUBBLE
 BAGS JUST AS THEY WERE DELIVERED!

SCREENED

No product will be accepted more than 5 business days earlier than the Due Date without Buyers prior written approval.

Continued On Next Page

Terms and conditions specified in Form TAF-40308 Rev E and Quality Clauses Form TAF-40310 Rev. U 02/13/2020 are incorporated into and made a part of this document. The noted forms (QA Clauses and T&C's) are available from your TECT Buyer. It is the responsibility of the supplier to ensure they have the correct revision. Purchase Order shall be deemed accepted by Seller's signed order acknowledgement or Seller's failure to reject this order within 5 business days after receipt.

TECT Aerospace, LLC.
1515 75TH STREET S.W.,
SUITE 500
EVERETT, WA 98203-7003
Contact Information:
Phone: 425-353-8080

TECT

Aerospace

New Order

SUPPLIER:
ASKO PROCESSING INC
434 NORTH 35TH STREET
SEATTLE WA 98103
U.S.A.
Phone: 206-634-2080
Fax: 206-634-0631

PURCHASE ORDER

PO Number
EVT-343589

PAGE
2 of 4

THIS PURCHASE ORDER MUST APPEAR ON ALL INVOICES, PACKING
LISTS, CARTONS, AND CORRESPONDENCE FOR THIS ORDER.

Ship To:

TECT - EVERETT
1515 75TH STREET S.W.,
SUITE 500 - DOOR M
EVERETT WA 98203-7003
U.S.A.

Bill To:

TECT AEROSPACE
ACCOUNTS PAYABLE DEPARTMENT
P.O. BOX 1278
THOMASVILLE, GA 31799

Email invoices to:

AP-Everett@tectcorp.com

Vendor Id: ASKOPROC	Order Date: 02/04/2021	Buyer: Craig Schilling
Terms: NET 30 DAYS	Ship Via: SUPPLIER PICK UP/DELIVERY	Freight Paid: False
		F.O.B.: ORIG

- Op Dtl Seq** **Op Dtl Comments**
20 HYDROGEN EMBRITTLEMENT RELIEF BAKE AT 275 +/- 25 F FOR 5 HRS
MINIMUM WITHIN 8 HOURS AFTER NITAL ETCH INSPECTION.
(NOTE: TO MEET REQ'MTS OF BOTH HYDROGEN EMBRITTLEMENT BAKE
AND PRE-CAD PLATE STRESS RELIEVE)
- Op Dtl Seq** **Op Dtl Comments**
30 F-15.41 CADMIUM PLATE (0.0003 TO 0.0005 INCH) IN ACCORDANCE
WITH QQ-P-416, TYPE II, CLASS 2 OR BAC 5701, TYPE II, CLASS 2
AND BAKE 5 TO 8 HOURS AT 275 +/- 25F. NOTCHED TENSILE
TESTS FOR HYDROGEN EMBRITTLEMENT RELIEF ARE NOT REQUIRED.
OMIT PLATE ON SURFACES NOTED BY FL 10 AND .7498/.7503 BORES.

NOTE CLEVIS SURFACES HAVE BEEN CARBURIZED.
PRE-PLATE STRESS RELIEVE BAKE AT 275 +/- 25 DEG F FOR
(5) HRS MIN. (PERFORMED IN PREVIOUS OPERATION).
- Op Dtl Seq** **Op Dtl Comments**
40 MUST BE A BOEING D1-4426 APPROVED SOURCE.

MAG INSPECT PER BAC 5424 CL B
OIL TO PROTECT; PACKAGE TO PROTECT
- Op Dtl Seq** **Op Dtl Comments**
50 REF FLAG 10:
APPLY BMS 3-8 SOLID FILM DRY LUBRICANT IN ACCORDANCE WITH
BAC5811 TYPE VIII, COATING THICKNESS TO BE .0003/.0005 INCHES.

NOTE: MEASUREMENT OF CLEVIS AFTER DRY FILM APPLICATION TO BE
.3194/.3208; PACKAGE TO PROTECT

100% VERIFY THAT A .3194 MINIMUM PIN WILL PASS THRU THE ENTIRE SLOT.
PRIOR REJECTIONS FOR BINDING AT INSTALLATION.

WRAP INDIVIDUALLY IN BUBBLE WRAP OR EQUIVALENT.

as prep

Continued On Next Page

TECT Aerospace, LLC.
1515 75TH STREET S.W.,
SUITE 500
EVERETT, WA 98203-7003
Contact Information:
Phone: 425-353-8080

TECT

Aerospace

New Order

SUPPLIER:
ASKO PROCESSING INC
434 NORTH 35TH STREET
SEATTLE WA 98103
U.S.A.
Phone: 206-634-2080
Fax: 206-634-0631

PURCHASE ORDER

PO Number
EVT-343589

PAGE
3 of 4

THIS PURCHASE ORDER MUST APPEAR ON ALL INVOICES, PACKING
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Ship To:
TECT - EVERETT
1515 75TH STREET S.W.,
SUITE 500 - DOOR M
EVERETT WA 98203-7003
U.S.A.

Bill To:
TECT AEROSPACE
ACCOUNTS PAYABLE DEPARTMENT
P.O. BOX 1278
THOMASVILLE, GA 31799
Email Invoices to:
AP-Everett@tectcorp.com

Vendor Id: ASKOPROC	Order Date: 02/04/2021	Buyer: Craig Schilling
Terms: NET 30 DAYS	Ship Via: SUPPLIER PICK UP/DELIVERY	Freight Paid: False
		F.O.B.: ORIG

Process Material in Accordance with latest version of:

Object ID

Object Description

6-60428 PSDL-A

6-60428*PSDL

6-60428 SHT 3-N/C

6-60428*3

6-60428-8 PL-A

6-60428-8*PL

6-60428-9 PL-A

6-60428-9*PL

AMS 6265-M

STEEL, BARS, FORGINGS, AND TUBING (SAE 9310)

AMS-QQ-P-416-E

PLATING- CADMIUM (ELECTRO-DEPOSITED)

BAC 5424-U

MAGNETIC PARTICLE INSPECTION

Departure: BAC5424 PSD 6-40 - -

Specification: BSS 7040 - B

Specification: BSS 7040 - C

BAC 5436-G

ETCH INSPECTION AT GROUND OR MACHINED STEEL PARTS

Departure: BAC5436 PSD 6-71 - -

BAC 5440-L

HOLE PREPARATION, MACHINING, AND GRINDING OF STEELS

BAC 5811-W, QPL NC

APPLICATION OF BONDED SOLID FILM LUBRICANTS TYPE VIII
ONLY PSD 6-37

Departure: BAC 5811 PSD 6-36, 6-37, 6-38 - -

Departure: BAC 5811 REV V OPTIONAL UNTIL 02.20.2021 - W

Departure: BAC5811 PSD 6-40 - -

Departure: BAC5811 PSD 6-41 - -

BMS 3-8-F,QPL A

SOLID FILM LUBRICANT, LIQUID DISPERSED

Program: Boeing Commercial

Site/Program: BOEING COMPANY

AirFrame: 737

Continued On Next Page

TECT Aerospace, LLC.
1515 75TH STREET S.W.,
SUITE 500
EVERETT, WA 98203-7003

Contact Information:
Phone: 425-353-8080

SUPPLIER:
ASKO PROCESSING INC
434 NORTH 35TH STREET
SEATTLE WA 98103
U.S.A.
Phone: 206-634-2080
Fax: 206-634-0631

TECT

Aerospace

New Order

PURCHASE ORDER

PO Number
EVT-343589

PAGE
4 of 4

THIS PURCHASE ORDER MUST APPEAR ON ALL INVOICES, PACKING
LISTS, CARTONS, AND CORRESPONDENCE FOR THIS ORDER.


Ship To:
TECT - EVERETT
1515 75TH STREET S,W,
SUITE 500 - DOOR M
EVERETT WA 98203-7003
U.S.A.

Bill To:
TECT AEROSPACE
ACCOUNTS PAYABLE DEPARTMENT
P.O. BOX 1278
THOMASVILLE, GA 31799
Email invoices to:
AP-Everett@tectcorp.com

Vendor Id: ASKOPROC	Order Date: 02/04/2021	Buyer: Craig Schilling
Terms: NET 30 DAYS	Ship Via: SUPPLIER PICK UP/DELIVERY	Freight Paid: False
		F.O.B.: ORIG

Processor must be, and/or use D1-4426 Approved Sources, except those
sources, processes, and/or materials specified in D1-4426 Section 2.2

TERMS ARE NET 15TH OF NEXT MO.

SUPPLIER Acknowledgement We, the undersigned, acknowledge receipt of and accept this order with shipping schedule, conditions and prices as specified hereon.		Line(s) Subtotal: 1,606.08	
		Misc. Charge Subtotal: 0.00	
Authorized By: _____		Total: \$1,606.08	
Title: _____		 Authorized Signature	



ASKO PROCESSING, INC.

434 NORTH 35th • SEATTLE, WA 98103

(206) 634-2080 • FAX (206) 634-0631

CUST ORDER NO	DATE OF ORDER	DATE SHIPPED
EVT-343589	02-05-21	03-19-21

CERTIFICATION & INVOICE NO. 780224 PAGE 1
Order No: 875356

STRUCT AEROSPACE - EVERETT
1211 OLD ALBANY ROAD
DROP OFF DOOR "M" / PICK UP DOOR "P"
01 425 353 8080
EVERETT, WA 98203-7003

PART NUMBER / DESCRIPTION

48 6-60428-8, DWG -, P/L A FORK ASSY
Job/Lot number = EV231266

10 parts were Rejected before sequence 1. R/T = 8613

- 1 INSPECTION INCOMING LEVEL 2
- 2 BLAST, ALUMINUM OXIDE BAC 5748, REV V
No applicable PSDs for BAC 5748
- 3 NITAL ETCH INSPECT BAC 5436, REV G
INSPECT CARBURIZED AREAS IN CLEVIS SURFACES PER FLAGNOTES 12 AND 7. BAC 5436 PSD's 1-7, 1-8, 1-9, 1-10.

Accepted = 38 Rejected = 0

- 4 BAKE (5) HOURS MINIMUM. AT 275F (+/- 15F) CARBURIZED OR CASE HARDENED PARTS., TIME = (5) HOURS MIN., TEMPERATURE = 275F (+/- 15F)

- 5 MASKING-PLATING

MASK TO PLATE PER FLAGNOTE 10.

- 6 BLAST, ALUMINUM OXIDE MIL-STD-1504, REV C NOT1

- 7 PHOSPHATE BAC 5810 TYPE I MANGANESE, REV M

No applicable PSDs for BAC 5810.

- 8 ASKO DRY FILM SURFACE PREPARATION "ASKO-BAC"

SURFACE PREP OUT: DATE: 03-09-21 TIME: 5:10 PM

- 9 UNMASKING-PLATING

- 10 BAKE, TIME = 8 HOURS, TEMPERATURE = 210F-225F

ASKO MUST BE NOTIFIED WITHIN 10 DAYS OF CERTIFICATION DATE OF ANY COUNT DISCREPANCIES

We certify that all processes relative to this order have been completed according to appropriate specifications.

FINAL INSPECTOR:

Wendy Carter

REC'D

DATE

API-300

CERTIFICATION

DELIVERY



ASKO PROCESSING, INC.

434 NORTH 35th • SEATTLE, WA 98103
(206) 634-2080 • FAX (206) 634-0631

CUST. ORDER NO.	DATE OF ORDER	DATE SHIPPED
EVT-343589	02-05-21	03-19-21

CERTIFICATION # 780224 PAGE 2
INVOICE NO. Order No: 875356

STECT AEROSPACE - EVERETT
12111 OLD ALBANY ROAD
DROP OFF DOOR "M" / PICK UP DOOR "P"
T 425 353 8080
O EVERETT, WA 98203-7003

PART NUMBER / DESCRIPTION

- 11 MASKING-PLATING
OMIT PLATE ON SURFACES NOTED BY FL 10 AND .7498"/.7503" BORES
12 BLAST, ALUMINUM OXIDE MIL-STD-1504, REV C NOT1
13 CADMIUM AMS-QQ-P-416 TYPE II CLASS 2 .0003" MINIMUM THICKNESS., REV E
(F15.41) (.0005" MAXIMUM)
14 UNMASKING-PLATING
15 BAKE FOR CARBURIZED OR CASE HARDENED PARTS (5-8) HOURS AT 275F (+/- 15F).
16 MAGNETIC INSPECT BSS 7040 (C) WITH ACCEPTANCE PER BAC 5424 CLASS B, REV U
No applicable PSDs for BAC 5424 / No applicable PSDs for BSS 7040.
Accepted = 38 Rejected = 0
17 POST PLATE TREATMENT TYPE II IN ACCORDANCE WITH AMS-QQ-P-416, REV E
18 MASKING-CTI
MASK TO DRY FILM PER FLAGNOTE 10
19 DRY FILM BMS 3-8F, BAC 5811 TYPE 8 .0002"-.0005" THK., REV V
BAC 5811 PSD's 1-7, 1-8, 1-9.
20 UNMASKING-CTI
21 BAKE, TIME = 1 - 3 HOURS, TEMPERATURE = 300F +/- 15F
22 DRY FILM TESTING VERIFICATION
FLUID RESIST: PASS ADHES. ACC. : 38 ADHES. REJ: 0 TEST PANELS
USED? Y / N MATERIAL CERTIFICATION NUMBER: .

ASKO MUST BE NOTIFIED WITHIN 10 DAYS OF CERTIFICATION DATE OF ANY COUNT DISCREPANCIES

We certify that all processes relative to this order have been completed according to appropriate specifications.
FINAL INSPECTOR:

Wanda Carter

REC'D

DATE

API-300

CERTIFICATION

DELIVERY



ASKO PROCESSING, INC.

434 NORTH 35th • SEATTLE, WA 98103
(206) 634-2080 • FAX (206) 634-0631

CUST. ORDER NO.	DATE OF ORDER	DATE SHIPPED
EVT-343589	02-05-21	03-19-21

CERTIFICATION & INVOICE NO. 780224 PAGE 3
Order No: 875356

STECT AEROSPACE
1211 OLD ALBANY ROAD
T DROP OFF DOOR" M" / PICK UP DOOR "P"
01 425 353 8080
S HTECT AEROSPACE - EVERETT
P 1515 75TH STREET SW
T DROP OFF DOOR" M" / PICK UP DOOR "
O EVERETT, WA 98203-7003

PART NUMBER / DESCRIPTION

QUANTITY	PART NUMBER / DESCRIPTION
23	OIL TO PROTECT BARE SURFACES
24	INSPECTION, OUTGOING LEVEL 2
25	PACKAGING
2	documents [Dwg, Partslist] being returned. Paint/Dri-Film operations performed at Color Tech

ASKO MUST BE NOTIFIED WITHIN 10 DAYS OF CERTIFICATION DATE OF ANY COUNT DISCREPANCIES

ASKO is Nadcap certified.

See limited warranty information on reverse side.

We certify that all processes relative to this order have been completed according to appropriate specifications.

FINAL INSPECTOR

REC'D _____ DATE 03/19/21

CERTIFICATION

DELIVERY



ASKO PROCESSING, INC.

434 NORTH 35th • SEATTLE, WASHINGTON 98103 • (206) 634-2080 • FAX (206) 634-0631

Customer Name:

ACCTS. PAYABLE DEPT.
TECT AEROSPACE
1211 OLD ALBANY ROAD
THOMASVILLE, GA 31792

Certification/Invoice: 780244

Invoice Date: 03-25-21

Order: 875964

Ship To:

TECT AEROSPACE - EVERETT
1515 75TH STREET SW
EVERETT, WA 98203-7003

Customer PO: EVT-343942

<u>Date of Order</u>	<u>Ship via</u>	<u>Ship Date</u>
02-23-21	AT:8 NORTH 1248	03-19-21

<u>Quantity</u>	<u>Part Number - Description</u>	<u>Unit Price</u>	<u>Amount</u>
3	135W1402-1-V1 VENT JOB/LOT NUMBER: EV235030	LOT	1125.00
3	PARTS REJECTED BEFORE SEQUENCE 6		

Total: 1125.00

Terms Net 60

Suppliers of Quality Metal Finishing to the Metal
Working Industry

Remit to: Asko Processing 434 N 35th Seattle, WA 98103

1 of 1

875964

ASKO PROC. 51104

2021 FEB 22 PM 2:09

TECT Aerospace, LLC.
1515 75TH STREET S.W.,
SUITE 500
EVERETT, WA 98203-7003

Contact Information:
Phone: 425-353-8080

TECT

Aerospace

New Order

SUPPLIER:

ASKO PROCESSING INC
434 NORTH 35TH STREET
SEATTLE WA 98103
U.S.A.

Phone: 206-634-2080
Fax: 206-634-0631

SCREENED

BY: **PURCHASE ORDER**

PO Number
EVT-343942

PAGE
1 of 4

THIS PURCHASE ORDER MUST APPEAR ON ALL INVOICES, PACKING
LISTS, CARTONS, AND CORRESPONDENCE FOR THIS ORDER.

Ship To:

TECT - EVERETT
1515 75TH STREET S.W.,
SUITE 500 - DOOR M
EVERETT WA 98203-7003
U.S.A.

Bill To:

TECT AEROSPACE
ACCOUNTS PAYABLE DEPARTMENT
P.O. BOX 1278
THOMASVILLE, GA 31799


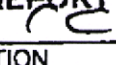
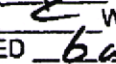
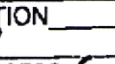


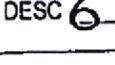
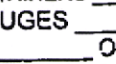
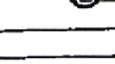
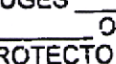
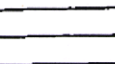

Email Invoices to:

AP-Everett@tectcorp.com

Vendor Id: ASKOPROC	Order Date: 02/19/2021	Buyer: Craig Schilling
Terms: NET 30 DAYS	Ship Via: SUPPLIER PICK UP/DELIVERY	Freight Paid: False
		F.O.B.: ORIG

Line	Order Qty	Part Number / Description	Unit Price	Ext. Price
1	6 EA	135W1402-1-V1 VENT	\$ 81.43	\$488.58
		Release No. Due Date Original Quantity Qty Remaining Job Number/Asm/Opr		
		1 03/09/2021 6 EA 6 EA EV235030 / 0 / 50		
OSS Quality Comments:				
Op Dtl Seq	10	Op Dtl Comments		
		MUST BE A BOEING D1-4426 APPROVED SOURCE.		
		PENETRANT INSPECT PER BAC 5423		
		MATERIAL IS: A357.0-T6 PER AMS-A-21180		
		MACHINED AND DEBURRED		
Op Dtl Seq	20	Op Dtl Comments		
		MUST BE A BOEING D1-4426 APPROVED SOURCE.		
		*F-17.31- BORIC ACID - SULFURIC ACID		
		ANODIZE IN ACCORDANCE WITH BAC 5632,		
		CLASS 1 OR CLASS 5 OR CHROMIC ACID		
		ANODIZE AT 22 VOLTS IN ACCORDANCE WITH		
		BAC 5019, CLASS 3 OR CLASS 5.		
Op Dtl Seq		Op Dtl Comments		

ASKO RECEIVING REPORT

HOW REV'D  REV'D BY 
LOCATION  W/H LOCATION 
HOW PACKED  NBR OF CONTAINERS  CONT. DESC 
NBR OF GAUGES  DESC 
PAINT  OTHER 
SPECIAL PROTECTORS 

No product will be accepted more than 5 business days earlier than the Due Date without Buyers prior written approval.

Continued On Next Page

Terms and conditions specified in Form TAF-40308 Rev E and Quality Clauses Form TAF-40310 Rev. U 02/13/2020 are incorporated into and made a part of this document. The noted forms (QA Clauses and T&C's) are available from your TECT Buyer. It is the responsibility of the supplier to ensure they have the correct revision. Purchase Order shall be deemed accepted by Seller's signed order acknowledgement or Seller's failure to reject this order within 5 business days after receipt.

TECT Aerospace, LLC.
1515 75TH STREET S.W.,
SUITE 500
EVERETT, WA 98203-7003
Contact Information:
Phone: 425-353-8080



Aerospace

New Order

SUPPLIER:
ASKO PROCESSING INC
434 NORTH 35TH STREET
SEATTLE WA 98103
U.S.A.
Phone: 206-634-2080
Fax: 206-634-0631

PURCHASE ORDER

PO Number
EVT-343942

PAGE
2 of 4

THIS PURCHASE ORDER MUST APPEAR ON ALL INVOICES, PACKING
LISTS, CARTONS, AND CORRESPONDENCE FOR THIS ORDER.

Ship To:
TECT - EVERETT
1515 75TH STREET S.W.,
SUITE 500 - DOOR M
EVERETT WA 98203-7003
U.S.A.

Bill To:
TECT AEROSPACE
ACCOUNTS PAYABLE DEPARTMENT
P.O. BOX 1278
THOMASVILLE, GA 31799
Email invoices to:
AP-Everett@tectcorp.com

Vendor Id: ASKOPROC Order Date: 02/19/2021 Buyer: Craig Schilling

Terms: NET 30 DAYS Ship Via: SUPPLIER PICK UP/DELIVERY Freight Paid: False F.O.B.: ORIG

30 F-19.66 APPLY TWO COATS OF BMS10-79, TYPE III
PRIMER IN ACCORDANCE WITH BAC 5882.
EXCEPT OMIT IN THE 1.1895/1.1905 DIA BORES PER
FLAG 3

Op Dtl Seq
40 Op Dtl Comments
PER FLAG 1 ONLY

SRF-14.9625 SUPERSEDED BY F-14.9625.

F-14.9625 - APPLY BMS10-86, TYPE I OR TYPE II,
ABRASION RESISTANT TEFLON COATING, COLOR
BAC 707 GRAY IN ACCORDANCE WITH BAC 5710,
TYPE 27.

Op Dtl Seq
50 Op Dtl Comments
PER FLAG 2 ONLY

MUST BE A BOEING D1-4426 APPROVED SOURCE.

F-19.39-XX APPLY BMS10-60, TYPE II,
GLOSS ENAMEL IN ACCORDANCE WITH BAC5845.
-XX = COLOR CODE FROM DRAWING (BAC 707 COLOR)

HANDLE WITH CARE. INDIVIDUALLY PKG OR WRAP
TO PROTECT.

*CKing
D.B.
2-23-21
on order
per Lake J.
Dawson
2-23-21*

- Line Miscellaneous Charges - PO Line(1)

Description	Amount	Tax
E- LOT CHARGE	636.42	No
	636.42	

Process Material in Accordance with latest version of:

Continued On Next Page

TECT Aerospace, LLC.
1515 75TH STREET S.W.,
SUITE 500
EVERETT, WA 98203-7003
Contact Information:
Phone: 425-353-8080

TECT

Aerospace

New Order

SUPPLIER:
ASKO PROCESSING INC
434 NORTH 35TH STREET
SEATTLE WA 98103
U.S.A.
Phone: 206-634-2080
Fax: 206-634-0631

PURCHASE ORDER

PO Number
EVT-343942

PAGE
3 of 4

THIS PURCHASE ORDER MUST APPEAR ON ALL INVOICES, PACKING
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Ship To:

TECT - EVERETT
1515 75TH STREET S,W,
SUITE 500 - DOOR M
EVERETT WA 98203-7003
U.S.A.

Bill To:

TECT AEROSPACE
ACCOUNTS PAYABLE DEPARTMENT
P.O. BOX 1278
THOMASVILLE, GA 31799

Email invoices to:

AP-Everett@tectcorp.com

Vendor Id: ASKOPROC	Order Date: 02/19/2021	Buyer: Craig Schilling
---------------------	------------------------	------------------------

Terms: NET 30 DAYS	Ship Via: SUPPLIER PICK UP/DELIVERY	Freight Paid: False	F.O.B.: ORIG
--------------------	-------------------------------------	---------------------	--------------

Object ID

135W1402 PL-N/C
135W1402 PSDL-N/C
135W1402 SHT 1-A
135W1402-1 TSD-A
AMS-A-21180-C
BAC 5019-V

BAC 5423-Y

BAC 5632-E

BAC 5710-AC

BAC 5845-V

BAC 5882-N

BAC 707-N/C

Object Description

PARTS LIST
PICTURE SHEET DATA LIST
135W1402*1
135W1402-1*TSO
ALUMINUM ALLOY CASTINGS, HIGH STRENGTH
ANODIZING CHROMIC - ALUMINUM
Departure: BAC5019 PSD 6-167 - -
Departure: BAC5019 REV U OPTIONAL UNTIL 3-28-2021 - V
PENETRANT INSPECTION
Departure: BAC 5423 REV W OPTIONAL UNTIL SEPT 9, 2020 - Y
Departure: BAC5423 PSD 6-155 - Y
Departure: BAC5423 REV W OPTIONAL - Y
Specification: BSS 7039 - C, PSD 6-4 & PSD 6-9
BORIC ACID - SULFURIC ACID ANODIZING
Departure: BAC5632 PSD
6-50,6-60,6-62,6-63,6-64,6-67,6-68,6-71,6-72,6-73,6-75 - -
Departure: BAC5632 Rev D OPTIONAL UNTIL 4/7/2021 - E
APPLICATION OF SPECIAL PURPOSE COATINGS
Departure: BAC5710 PSD 6-143 - -
Departure: BAC5710 REV AA OPTIONAL UNTIL NOV 26 2019 - AB
APPLICATION OF POLYURETHANE ENAMEL
Departure: BAC5845 REV U OPTIONAL UNTIL JUNE 20, 2020 - V
APPLICATION OF URETHANE COMPATIBLE PRIMER
Departure: BAC5882 REV M OPTIONAL UNTIL 5/19/2020 - N
COLOR

Continued On Next Page

TECT Aerospace, LLC.
1515 75TH STREET S.W.,
SUITE 500
EVERETT, WA 98203-7003

Contact Information:
Phone: 425-353-8080



Aerospace New Order

SUPPLIER:
ASKO PROCESSING INC
434 NORTH 35TH STREET
SEATTLE WA 98103
U.S.A.
Phone: 206-634-2080
Fax: 206-634-0631

PURCHASE ORDER

PO Number
EVT-343942

PAGE
4 of 4

THIS PURCHASE ORDER MUST APPEAR ON ALL INVOICES, PACKING
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Ship To:
TECT - EVERETT
1515 75TH STREET S,W,
SUITE 500 - DOOR M
EVERETT WA 98203-7003
U.S.A.

Bill To:
TECT AEROSPACE
ACCOUNTS PAYABLE DEPARTMENT
P.O. BOX 1278
THOMASVILLE, GA 31799
Email Invoices to:
AP-Everett@tectcorp.com

Vendor Id: ASKOPROC	Order Date: 02/19/2021	Buyer: Craig Schilling
Terms: NET 30 DAYS	Ship Via: SUPPLIER PICK UP/DELIVERY	Freight Paid: False
		F.O.B.: ORIG

BMS 10-60-AA, QPL B

ENAMEL

Departure: BMS 10-60 REV Y OPTIONAL UNTIL MAY 20, 2020 - AA

BMS 10-79-T, QPL ORG

URETHANE COMPATIBLE, CORROSION RESISTANT INTERIOR
DECORATIVE URETHANE PAINT SYSTEM

BMS 10-86-T, QPL NC

TEFLON FILLED COATING

MATERIAL 357-T6 CASTING
PER AMS-A-21180 CL 11


Program: Boeing Commercial

Site/Program: LATECOERE

AirFrame: 777 ✓

**Processor must be, and/or use D1-4426 Approved Sources, except those
sources, processes, and/or materials specified in D1-4426 Section 2.2**

TERMS ARE NET 15TH OF NEXT MO.

<div>SUPPLIER Acknowledgement</div> <div>We, the undersigned, acknowledge receipt of and accept this order with shipping schedule, conditions and prices as specified hereon</div> <div>Authorized By: _____</div> <div>Title: _____</div>		Line(s) Subtotal: 488.58
		Misc. Charge Subtotal: 636.42
		Total: \$1,125.00
		
	Authorized Signature	



ASKO PROCESSING, INC.

434 NORTH 35th • SEATTLE, WA 98103
(206) 634-2080 • FAX (206) 634-0631

CUST. ORDER NO.	DATE OF ORDER	DATE SHIPPED
EVT-343942	02-23-21	03-19-21

CERTIFICATION &
INVOICE NO. 780244 PAGE 1
Order No: 875964

STECT AEROSPACE
1211 OLD ALBANY ROAD
DROP OFF DOOR" M" / PICK UP DOOR "p"
01 425 353 8080
S HTECT AEROSPACE - EVERETT
P 1515 75TH STREET SW
T DROP OFF DOOR" M" / PICK UP DOOR "
O EVERETT, WA 98203-7003

QUANTITY	PART NUMBER / DESCRIPTION
6	135W1402-1-V1, DWG A / PL - / PSDL - VENT Job/Lot number = EV235030
1	INSPECTION INCOMING LEVEL 2
2	MASKING-PENETRANT MASK THE 1.1895"/1.1905" BORE
3	ETCH, PRE-PENETRANT ETCH OF ALUMINUM, THICKNESS = .0002" -.0004"
4	UNMASKING-PENETRANT
5	PENETRANT INSPECT BSS 7039 (D) WITH ACCEPTANCE PER BAC 5423, REV Y BAC 5423 PSD's 6-155. BSS 7039 PSD's 6-4, 6-9. Rejected = 3 Accepted = 3 R/T = 35716
6	ANODIZE BORIC SULFURIC BAC 5632 CLASS 1. (DILUTE CHROMATE SEAL)., REV D (F17.31) No applicable PSDs for BAC 5632
7	MASKING-CTI MASK 1.1895"/1.1905" DIA. BORES PER FLAGNOTE 3.
8	PRIME TO F-19.66 BMS 10-79 (T) TYPE III PRIMER (.001-.002 THK) (2 COATS) IN ACCORDANCE WITH BAC 5882., REV N No applicable PSDs for BAC 5882
9	MASKING-CTI MASK PER FLAGNOTE 1.
10	F-14.9625 APPLY BMS10-86 (P), TYPE I, ABRASION RESISTANT TEFLON COATING, COLOR BAC 707 GREY IN ACCORDANCE WITH BAC 5710.

ASKO MUST BE NOTIFIED WITHIN 10 DAYS OF CERTIFICATION DATE OF ANY COUNT DISCREPANCIES

We certify that all processes relative to this
order have been completed according to ap-
propriate specifications.
FINAL INSPECTOR:

REC'D _____ DATE 3/19/2021 DELIVERY
CERTIFICATION



ASKO PROCESSING, INC.

434 NORTH 35th • SEATTLE, WA 98103
(206) 634-2080 • FAX (206) 634-0631

CUST. ORDER NO.	DATE OF ORDER	DATE SHIPPED
EVT-343942	02-23-21	03-19-21

CERTIFICATION &
INVOICE NO. 780244 PAGE 2
Order No: 875964

STECT AEROSPACE - EVERETT
1211 OLD ALBANY ROAD
T DROP OFF DOOR "M" / PICK UP DOOR "P"
01 429 353 8080

PART NUMBER / DESCRIPTION

- TYPE 27. (.005"-.010" THICK), REV AC
No applicable PSDs for BAC 5710
11 MASKING-CTI
MASK PER FLAGNOTE 2.
12 TOPCOAT TO F-19.39 BMS 10-60 (AA) TYPE II GLOSS ENAMEL
THICKNESS .0014"-.0024" (2) COATS, ACCORDING TO BAC 5845, REV V,
COLOR = 707 (GRAY)
BAC 5845 PSD's 6-73.
13 UNMASKING-CTI
14 INSPECTION OUTGOING LEVEL 2

documents [Dwg, PartsList] being returned.
paint/Dri-film operations performed at Color Tech

ASKO MUST BE NOTIFIED WITHIN 10 DAYS OF CERTIFICATION DATE OF ANY COUNT DISCREPANCIES

ASKO is Nadcap certified.
See limited warranty information on reverse side.

We certify that all processes relative to this order have been completed according to appropriate specifications.

FINAL INSPECTOR

REC'D  DATE 03/19/21

APR-300

CERTIFICATION

DELIVERY